

Making Better Automation to Build Your Success



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PRODUCTS CATALOG

Human Machine Interface/Programmable Logic Controller/
Servo Drive & Motor/IIoT V-BOX/Inverter



WECON is a high technology company in automation products and solutions, dedicating all the efforts to provide integrated products and solutions, such as Human Machine Interface (HMI), Programmable Logic Controller (PLC), Servo Drive & Motor, IIoT Solutions (V-NET and V-BOX) and Inverter.

Headquarters in Mawei District, Fuzhou, Wecon Tech Park covers an area of 20 acres and employing nearly 600 passionate staff members. R&D and production strictly follows ISO9001 quality management system certification, and all products are certificated by CE and FCC, RoHS.

Until 2025, WECON have been authorized over 160 independent intellectual property rights, which includes 11 Invention Patents, 28 Utility patents, 9 Design Patents, and 116 software intellectual property rights. WECON has over 40 domestic offices all over China, more than 30 foreign distributors in 22 countries. WECON business covers most main industrial countries, locating in Asia, Europe, North America, South America, Oceania and Africa.

WECON has over 40 domestic offices all over China, more than 50 foreign distributors in 27 countries. The business covers the main industrial countries, locating in Asia, Europe, America, Austral and Africa.

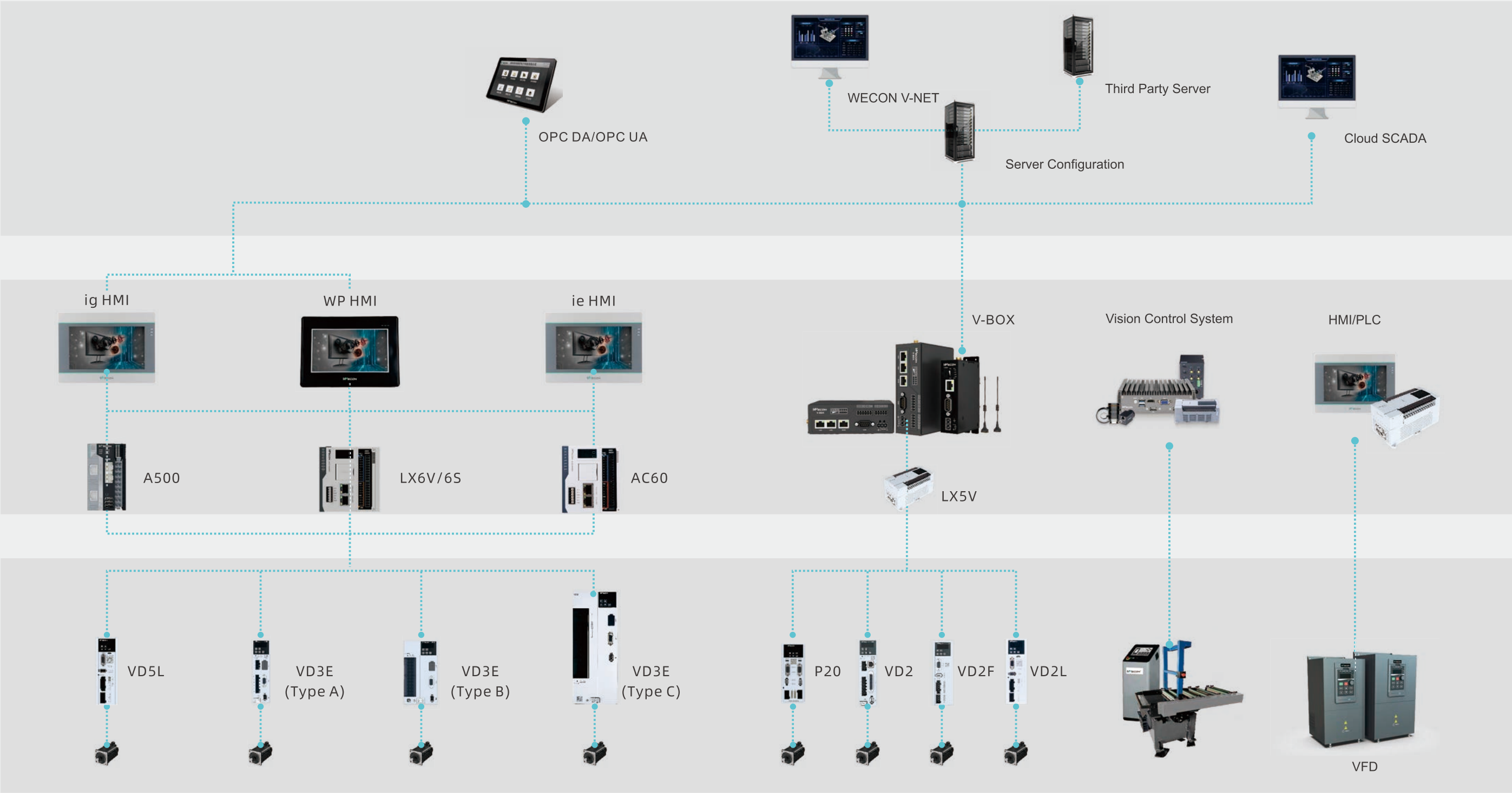
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Data

Control
Layer

Drive
Layer



ig Series IoT HMI

ig IoT HMI, create for the Internet of Things



PI9150ig(N) High Definition IoT HMI

Aluminium Alloy Panel



High-definition
Wide Viewing Angle

Device Management

- Multi-device management
- Multi-authority account



Alarm Notification

- Alarm SMS push(4G models)
- Upload and download alarm records



Big Screen

More convenient operation
Display in high-definition and high quality



1920×1080

Aluminium Alloy Panel

Strong anti-interference, excellent heat dissipation
Anti-corrosion, and high temperature resistance



Remote Maintenance

- Sync data to cloud
- Remote access
- WVPN pass-through
- Remote debug



System Integration

- Cloud SCADA
- Big screen display
- Equipment connection



4-core CPU

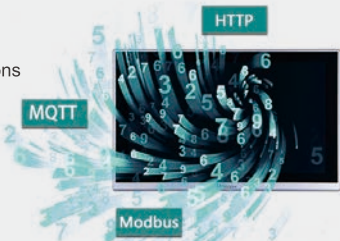
With Cortex A55 high performance processor
PI8150ig has powerful operation processing capability



Complete IoT Functions

MQTT cloud protocol and database server connection
Supported more powerful IoT functions

- Real-time Monitoring Points: 500
- Alarm Monitoring Points: 300
- History Monitoring Points: 200
- History Storage: 120 days / 1 millions



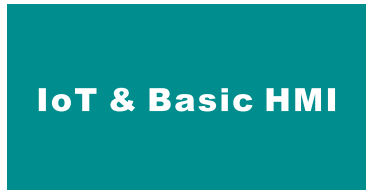
WP SPECIFICATIONS



Model	WP3070	WP3071
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Item		Specifications	
CPU		High Performance CPU	
Touch Screen		Resistive	
Display	Screen Size	7 Inch	
	Resolution	1024*600	
	Brightness	350 cd/m²	
	Backlight Type	LED	
	Backlight Life	50,000 Hours	
Storage	Flash	128MB	
	RAM	128MB	
	SD Card	N/A	
I/O Port	USB	USB Host: USB 2.0 x 1; USB Client: USB 2.0 x 1	
	Serial Port	Type 1: COM1(RS232), COM1(RS485) Isolation	COM1:RS232
		Type 2: COM1(RS232), COM1(RS422) Isolation	
	Ethernet	N/A	YES
	4G/WIFI Module	Optional	
	CAN	N/A	
	HDMI Port	N/A	
Permanent Calendar		Built-in	
Power	Power Supply	24V DC(12~28V DC)	
	Power Consumption	<8W	
	Isolation	YES	
Dimension	Enclosure	Plastic+ABS (Polycarbonate)	
	Dimension(mm)	202.2W*148.2H*46.7D	
	Mounting Size(mm)	192.0W*138.0H	
Environment	Protection	IP67 (Front panel)	
	Temperature	Storage:-20℃~70℃	
		Working: -10℃~55℃	
	Humidity	10 ~ 90%RH (Non-condensing)	
	Vibration Resistance	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)	
CE Certification		CE Marked	
FCC Certification		FCC Class A	
Programming Software		PI Studio	
Software	IoT Service (optional)	Real-time Monitoring Points: 100	
		Alarm Monitoring Points: 20	
		History Monitoring Points: 50	
		History Storage: 60 days / 100 millions	
	VPN Pass-through	YES	

ig SPECIFICATIONS



Model	PI3070ig	PI3070ig-O-H
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Item		Specifications	
CPU		High Performance CPU	
Touch Screen		Resistive	
Display	Screen Size	7 Inch	7 Inch
	Resolution	800*480	1024*600
	Brightness	250 cd/m²	250 cd/m²
	Backlight Type	LED	
	Backlight Life	50,000 Hours	
Storage	Flash	128MB	
	RAM	128MB	
	SD Card	YES	
I/O Port	USB	USB Host: USB 2.0 x 1; USB Client: USB 2.0 x 1 (cannot be used at the same time)	
	Serial Port	Type 1: COM1(RS232), COM1(RS485), COM1(RS485)	
		Type 2: COM1(RS232), COM1(RS422), COM1(RS485)	
	Ethernet	YES	
	CAN	N/A	
	4G/WIFI Module	Optional	N/A
Permanent Calendar		Built-in	
Power	Power Supply	24V DC (12~28V DC)	
	Power Consumption	<8W	
Dimension	Enclosure	Plastic+ABS (Polycarbonate)	
	Dimension(mm)	201.2W*147.2H*39.0D	
	Mounting Size(mm)	192.0W*138.0H	
	Net Weight (KG)	0.52	
Environment	Protection	IP65 (Front panel)	
	Temperature	Storage: -20℃~70℃	
		Working: -10℃~55℃	
	Humidity	10 ~ 90%RH (Non-condensing)	
	Vibration	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)	
CE Certification		CE Marked	
FCC Certification		FCC Class A	
Programming Software		PI Studio	
Software	IoT Service (optional)	Real-time Monitoring Points: 100	N/A
		Alarm Monitoring Points: 20	N/A
		History Monitoring Points: 50	N/A
		History Storage: 60 days / 1 millions	N/A
	VPN Pass-through	YES	N/A

ig SPECIFICATIONS

IoT & Basic HMI



Model		PI3101ig(N)		PI3102ig		PI3102ig-O-H	
Item		Specifications					
CPU		High Performance CPU					
Touch Screen		Resistive					
Display	Screen Size	10.1 Inch					
	Resolution	1024*600					
	Brightness	350 cd/m²					
	Backlight Type	LED					
	Backlight Life	50,000 Hours					
Storage	Flash	128MB					
	RAM	128MB					
	SD Card	YES					
I/O Port	USB	USB Type-C 2.0 x 1 Device: USB2.0 x 1		USB Host: USB 2.0 x 1; USB Client: USB 2.0 x 1 (cannot be used at the same time)			
	Serial Port	Type 1: COM1(RS232), COM1(RS485), COM1(RS485)					
		Type 2: COM1(RS232), COM1(RS422), COM1(RS485)					
	Ethernet	2 * Ethernet Ports		1* Ethernet Port		1 * Ethernet Port	
	CAN	N/A					
	4G/WIFI Module	Optional		Optional		N/A	
Permanent Calendar		Built-in					
Power	Power Supply	24V DC (12~28V DC)					
	Power Consumption	<10W					
Dimension	Enclosure	Plastic+ABS (Polycarbonate)					
	Dimension(mm)	271.0W*214.0H*41.5D		272.0W*191.0H*41.5D		272.0W*191.0H*41.5D	
	Mounting Size(mm)	259.0W*202.0H		260.0W*179.0H		260.0W*179.0H	
	Net Weight (KG)	1.26		1.02		1.02	
Environment	Protection	IP65 (Front panel)					
	Temperature	Storage: -20℃~70℃					
		Working: -10℃~55℃					
	Humidity	10 ~ 90%RH (Non-condensing)					
Vibration	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)						
CE Certification		CE Marked					
FCC Certification		FCC Class A					
Programming Software		PI Studio					
Software	IoT Service (optional)	Real-time Monitoring Points: 100				N/A	
		Alarm Monitoring Points: 20				N/A	
		History Monitoring Points: 50				N/A	
		History Storage: 60 days / 1 millions				N/A	
	VPN Pass-through	YES				N/A	

ig SPECIFICATIONS

IoT HMI		  			
Model		PI8043ig	PI8070ig	PI8070ig(N)	PI8101ig(N)
Item		Specifications			
CPU		High Performance CPU			
Touch Screen		Resistive			
Display	Screen Size	4.3 Inch	7 Inch	10.1 Inch	
	Resolution	480*272	800*480	1024*600	
	Brightness	300 cd/m²	250 cd/m²	350 cd/m²	
	Backlight Type	LED			
	Backlight Life	50,000 Hours			
Storage	Flash	4GB			
	RAM	512MB			
	SD Card	N/A	YES	YES (TF Card)	
I/O Port	USB	USB Host: 2.0 x 1; USB Device: Type-C 2.0 x1 (cannot be used at the same time)	USB Host: 2.0 x 1; USB Client: USB 2.0 x 1 (cannot be used at the same time)	USB Host: 2.0 x 1; USB Device: Type-C 2.0 x1	
	Serial Port	Type 1: COM1(RS232), COM1(RS485), COM1(RS485)			
		Type 2: COM1(RS232), COM1(RS422), COM1(RS485)			
	Ethernet	1* Ethernet port		2* Ethernet ports	
	CAN	N/A			
	4G/WIFI Module	Optional			
Permanent Calendar		Built-in			
Power	Power Supply	24V DC (12~28V DC)			
	Power Consumption	<8W		<10W	
Dimension	Enclosure	Plastic+ABS (Polycarbonate)			
	Dimension(mm)	142.0W*86.0H*30.5D	201.2W*147.2H*39.0D	271.0W*214.0H*41.5D	
	Mounting Size(mm)	131.0W*76.5H	192.0W*138.0H	259.0W*202.0H	
	Net Weight (KG)	0.39	0.52	1.26	
Environment	Protection	IP65 (Front panel)			
	Temperature	Storage: -20℃~70℃			
		Working: -10℃~55℃			
	Humidity	10 ~ 90%RH (Non-condensing)			
Vibration	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)				
CE Certification		CE Marked			
FCC Certification		FCC Class A			
Programming Software		PI Studio			
Software	IoT Service (optional)	Real-time Monitoring Points: 300			
		Alarm Monitoring Points: 200			
		History Monitoring Points: 100			
		History Storage: 120 days / 1 millions			
	VPN Pass-through	YES			

ig SPECIFICATIONS

IoT HMI				
				
Model	PI8102ig	PI8121ig(N)	PI8150ig	PI8150ig(N)

Item		Specifications			
CPU		High Performance CPU			
Touch Screen		Resistive			
Display	Screen Size	10.1 Inch	12.1 Inch	15.6 Inch	15 Inch
	Resolution	1024*600	1024*768	1920*1080	1024*768
	Brightness	350 cd/m²	500 cd/m²	250 cd/m²	300 cd/m²
	Backlight Type	LED			
	Backlight Life	50,000 Hours			
Storage	Flash	4GB			
	RAM	512MB			
	SD Card	N/A	YES (TF Card)		
I/O Port	USB	USB Host: 2.0 x 1; USB Client: USB 2.0 x 1 (cannot be used at the same time)	USB Host: 2.0 x 1; USB Device: Type-C 2.0 x1	USB Host: 2.0 x 1; USB Client: USB 2.0 x 1 (cannot be used at the same time)	
	Serial Port	Type 1: COM1(RS232), COM1(RS485), COM1(RS485)			
		Type 2: COM1(RS232), COM1(RS422), COM1(RS485)			
	Ethernet	1* Ethernet port	2* Ethernet ports	1* Ethernet port	2* Ethernet ports
	CAN	N/A			
	4G/WIFI Module	Optional			
	Permanent Calendar		Built-in		
Power	Power Supply	24V DC (12~28V DC)	24V DC (18~28V DC)		
	Power Consumption	<10W	<15W		
Dimension	Enclosure	Plastic+ABS (Polycarbonate)	Aluminum + Metal + ABS (Polycarbonate)		
	Dimension(mm)	272.0W*191.0H*41.5D	316.0W*239.0H*40.2D	403.0W*253.0H*35.2D	362.0W*90.0H*40.8D
	Mounting Size(mm)	260.0W*179.0H	303.0W*226.0H	394.0W*244.0H	352.0W*279.0H
	Net Weight (KG)	1.02	2.46		
Environment	Protection	IP65 (Front panel)			
	Temperature	Storage: -20℃~70℃		Storage: -20℃~60℃	Storage: -20℃~70℃
		Working: -10℃~55℃		Working: 0℃~50℃	Working: -10℃~55℃
	Humidity	10 ~ 90%RH (Non-condensing)			
	Vibration	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)			
CE Certification		CE Marked			
FCC Certification		FCC Class A			
Programming Software		PI Studio			
Software	IoT Service (optional)	Real-time Monitoring Points: 300			
		Alarm Monitoring Points: 200			
		History Monitoring Points: 100			
		History Storage: 120 days / 1 millions			
	VPN Pass-through	YES			

ig SPECIFICATIONS

High-End HMI		
		
Model	PI9102ig	PI9150ig(N)

Item		Specifications	
CPU		High Performance CPU	
Touch Screen		Resistive	
Display	Screen Size	10.1Inch	15.6 Inch
	Resolutio n	1024*600	1920*1080
	Brightnes s	350cd/m²	350cd/m²
	Backlight Type	LED	
	Backlight Life	50,000 Hours	
Storage	Flash	8GB	
	RAM	2GB	
	SD Card	N/A	YES (TF Card)
I/O Port	USB	USB Host: 2.0 x 1; USB Device: Type-C 2.0 x1 (cannot be used at the same time)	
	Serial Port	Type 1: COM1(RS232), COM1(RS485), COM1(RS485), Isolation Type 2: COM1(RS232), COM1(RS422), COM1(RS485), Isolation	Type 1: COM1(RS232), COM1(RS485), COM1(RS485) Type 2: COM1(RS232), COM1(RS422), COM1(RS485)
	Ethernet	1* Ethernet port	2* Ethernet ports
	4G/WIFI Module	Optional	
Permanent Calendar		Built-in	
Power	Power Supply	24V DC (18~28V DC)	
	Power Consumption	<15W	
	Isolation	YES	N/A
Dimension	Enclosure	Plastic+ABS (Polycarbonate)	Aluminum + Metal + ABS (Polycarbonate)
	Dimension(mm)	272.0W*191.7H*41.5D	403.0W*252.7H*35.2D
	Mountin g Size(mm)	260.0W*179.0H	394.0W*244.0H
	Net Weight (KG)	1.05	2.7
Environment	Protectio n	IP65 (Front panel)	
	Temperature	Storage:-20℃~70℃	Storage:-20℃~60℃
		Working: -10℃~55℃	Working: 0℃~50℃
	Humidity	10 ~ 90%RH (Non-condensing)	
Software	IoT Service (optional)	10 ~ 25 Hz (X, Y, Z direction 2G/30 minutes)	
		CE Certification	
		CE Marked	
		FCC Certification	
VPN Pass-through	VPN Pass-through	FCC Class A	
		Programmin g Software	
		PI Studio	
		Real-time Monitoring Points: 500	
Software	IoT Service (optional)	Alarm Monitoring Points: 300	
		History Monitoring Points:200	
		History Storage: 120 days / 1 millions	
		YES	

PI3000ie SPECIFICATIONS

Economical HMI				
				
Model	PI3035ie	PI3043ie	PI3043ieS-N	PI3043ie-T

Item		Specifications			
CPU		Cortex A35			
Touch Screen		Resistive			
Display	Screen Size	3.5 Inch	4.3 Inch	4.3 Inch	4.3 Inch
	Resolution	320*240	480*272	480*272	480*272
	Brightness	300cd/m²			
	Backlight Type	LED			
	Backlight Life Time	50,000 Hours			
Storage	Flash	128MB			
	RAM	64MB			
	SD Card	N/A			
	RTC	Real Time Clock			
I/O Port	Micro-USB	USB 2.0 x 1			
	Serial Port	Type 1: COM1(RS232), COM1(RS485)	Type 1: COM1(RS232), COM1(RS485)	Type 1: COM1(RS232), COM1(RS485), COM1(RS485)	Type 1: COM1(RS232), COM1(RS485)
		Type 2: COM1(RS232), COM1(RS422)	Type 2: COM1(RS232), COM1(RS422)	Type 2: COM1(RS232), COM1(RS422), COM1(RS485)	Type 2: COM1(RS232), COM1(RS422)
	Ethernet	N/A	N/A	YES	N/A
	Permanent Calendar		Built-in		
Power	Power Supply	24V DC(12~28VDC)			
	Power Consumption	< 5W			
Dimension	Enclosure	Plastic+ABS (Polycarbonate)			
	Dimension(mm)	96.0W*81.0W*33.0D	142.0W*86.0H*30.3D		142.0W*86.0H*38.9D
	Mounting Size (mm)	91.0W*73.0D	131.0W*76.5H		131.0W*79.0H
	Net Weight(KG)	0.14	0.19		0.21
Environment	Protection	IP65 (Frontpanel)			
	Temperature	Storage: -20℃~70℃; Working:-10℃~55℃			
	Humidity	10 ~ 90%RH (Non-condensing)			
	Vibration Resistance	10 ~ 25 Hz (X, Y, Z direction2G/30minutes)			
CE Certification		CE Marked			
Programming Software		PI Studio			
Remote Control		N/A			

PI3000ie SPECIFICATIONS

Economical HMI		
		
Model	PI3070ie	PI3102ie

Item		Specifications	
CPU		Cortex A35	
Touch Screen		Resistive	
Display	Screen Size	7 Inch	10.2 Inch
	Resolution	800*480	1024*600
	Brightness	250 cd/m²	350 cd/m²
	Backlight Type	LED	
	Backlight Life Time	50,000 Hours	
Storage	Flash	128MB	
	RAM	64MB	
	SD Card	NA	
Ports	USB	USB Host: USB 2.0 x 1; USB Client: USB 2.0 x 1	
	Serial Port	Type 1: COM1(RS232), COM1(RS485)	
		Type 2: COM1(RS232), COM1(RS422)	
	Ethernet	N/A	
Permanent Calendar		Built-in	
Power	Power Supply	24V DC(12~28V DC)	
	Power Consumption	< 8W	< 10W
Dimension	Enclosure	Plastic+ABS (Polycarbonate)	
	Dimension(mm)	201.2W*147.2H*39.0D	272.0W*191.0H*41.5D
	Mounting Size (mm)	192.0W*138.0H	260.0W*179.0H
	Net Weight(KG)	0.52	1.02
Environment	Protection	IP65 (Frontpanel)	
	Temperature	Storage: -20°C~70°C; Working -10°C~55°C	
	Humidity	10 ~ 90%RH(Non-condensing)	
	Vibration Resistance	10 ~ 25 Hz (X, Y, Z direction2G/30minutes)	
CE Certification		CE Marked	
Programming Software		PI Studio	
Remote Control		N/A	

PI3000i SPECIFICATIONS

Basic HMI



Model	PI3070i	PI3070i-2S	PI3070i-A	PI3070i-SL
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Item		Specifications			
CPU		Cortex A7			
Touch Screen		Resistive			
Display	Screen Size	7 Inch			
	Resolution	800*480			
	Brightness	250 cd/m²			
	Backlight Type	LED			
	Backlight Life Time	50,000 Hours			
Storage	Flash	128MB			
	RAM	128MB			
	SD Card	NA	YES	YES	NA
	RTC	YES			
I/O Ports	USB	USB Host: USB 2.0 x 1; USB Client:USB 2.0 x 1			
	Serial Port	RS232, RS422/RS485 (2 in 1)	COM1: RS232,RS422/RS485		RS232, RS422/RS485 (2 in 1)
			COM2: RS232,RS485		
			COM3: RS485		
	Ethernet	N/A	YES	YES	N/A
	CAN	N/A	N/A	YES	N/A
Permanent Calendar		Built-in			
Power	Power Supply	24V DC(12~28VDC)			
	Power	< 8W			
Dimension	Enclosure	Plastic+ABS (Polycarbonate)			
	Dimension(mm)	201.2W*147.2H*39.0D	200.0W*146.0H*36.5D		191.2W*137.2H*41.0D
	Mounting Size	192.0W*138.0H	192.0W*138.0H		172.0W*111.0H
	Net Weight(KG)	0.51	0.51		0.52
Environment	Protection	IP65 (Frontpanel)			
	Temperature	Storage: -20℃~70℃; Working:-10℃~55℃			
	Humidity	10 ~ 85%RH(Non-condensing)			
	Vibration	10 ~ 25 Hz (X, Y, Z direction2G/30minutes)			
CE Certification		CE Marked			
FCC Certification		FCC Class A			
Programming Software		PI Studio			
Remote Control		N/A			

PI3000i SPECIFICATIONS

Basic HMI

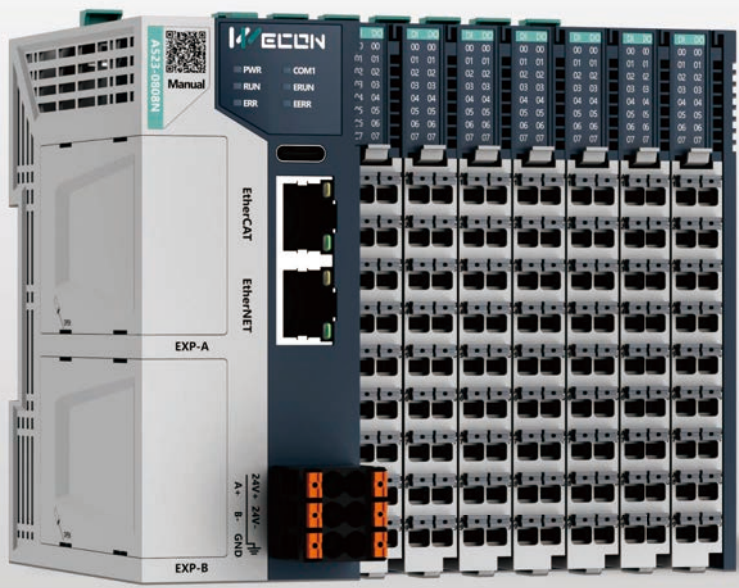


Model	PI3102i	PI3102i-2S	PI3102i-A
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Item		Specification		
CPU		Cortex A7		
TouchScreen		Resistive		
Display	Screen Size	10.2inch		
	Resolution	1024*600		
	Brightness	350 cd/m²		
	Backlight Type	LED		
	Backlight Life	50,000 Hours		
Storage	Flash	128MB		
	RAM	128MB		
	SD Card	N/A	YES	
	RTC	YES		
I/O Port	USB	USB Host: USB 2.0 x 1; USB Client: USB 2.0 x 1		
	Serial Port	RS232 , RS422/RS485 (2 in 1)	COM1: RS232,RS422/RS485	COM1: RS232 ,RS422/RS485 、CAN
			COM2: RS232,RS485	COM2: RS232,RS485
			COM3: RS485	COM3: RS485
	Ethernet	YES		
	CAN	N/A		YES
	Permanent Calendar		Built-in	
Power	Power Supply	24V DC(12~28VDC)		
	Power Consumption	<10W		
Dimension	Enclosure	Plastic+ABS (Polycarbonate)		
	Dimension(mm)	272.0W * 191.0H * 41.5D	272.0W * 190.7H * 41.3D	
	Mounting Size(mm)	260.0W * 179.0H		
	Net Weight(KG)	1.00	1.2	
Environment	Protection	IP65 (Frontpanel)		
	Temperature	Storage:-20°C~70°C; Working:-10°C~55°C		
	Humidity	10 ~ 85%RH (Non-condensing)		
	Vibration	10 ~ 25 Hz (X, Y, Z direction2G/30minutes)		
CE Certification		CE Marked		
FCC Certification		FCC Class A		
Programming Software		PI Studio		
Remote Control		N/A		

A500 Series PLC

Platform-type
A500 Series



Self-developed

Independent and controllable upper and lower computer system



High-performance processor

4 cores 1GHz, A35 CPU



Large capacity storage

512M running memory, 4G storage and TF card optional



Excellent expansion capabilities

Support 6 local pulse axes,
16 axes / 1ms processing speed and supports up to 32 axes



Narrow body, easy to install

Ultra-thin blade expansion module
Screw-free, removable spring terminals



Multiple download/communication methods

Support two expansion cards on host PLC
Support TF card and RTC card
Supports up to 32 expansion modules

Specification

Model	A500 Series
Program Execution	Loop scan / interrupt
Programming Language	LD/SFC/ST
Instructions	Basic instruction: 29 / Application instruction: 170
Execution Time	Basic instruction: 0.01-0.02μs
Program Capacity	5MB
Download and Monitoring	EtherNet USB TYPE-C
High Speed Output	Transistor: 6 channels 200KHz
High Speed Counter Interrupt	100 channels
Timing Interrupt	100 channels, support 0.1ms interrupt
External Input Interrupt	X0 to X7, support both rising edge and falling edge
High Speed Input (single phase)	4 channels 150KHz
High Speed Input (AB phase)	4 channels 150KHz, support 1/2/4 times frequency
Latch Function	Configured by software
Storage	Flash
Filter	For all input terminals
Serial	RS485
Temperature	Working temperature: 0 to 55℃ / Storage temperature: -20 to 70℃
Humidity	35 to 85%RH (no condensation)
Shock Resistance	JIS C 0040 Standard
Anti-interference	IEC61000-4-4 and GB/T 17626.4 standard: Noise voltage amplitude 1KVP-P, 10μs pulse width, 0.3S period, edge 5ns; continuous action for 1 minute
TF card	Support
EtherNet	100M
EtherCAT	Support up to 32 servo axes

A500 PLC Model	I / O	Output Type	Dimension (mm)	Pulse Counter	E-CAM	Pulse Output	RS485	EtherCAT	Number of Modules	Power Supply	Ethernet
A520-0808N-D	08/08	Transistor	58X108X98	4	YES	6	1	-	32	DC	YES
A521-0808N-D	08/08	Transistor	58X108X98	4	YES	6	1	8 Axis	32	DC	YES
A522-0808N-D	08/08	Transistor	58X108X98	4	YES	6	1	16 Axis	32	DC	YES
A523-0808N-D	08/08	Transistor	58X108X98	4	YES	6	1	32 Axis	32	DC	YES

A500 Series expansion module		Specification
I/O	AE30-1600	16*Digital Input
	AE30-0016N	16 * Transistor Output (NPN)
	AE30-0808N	8 * Input, 8 * Transistor Output (NPN)
	AE30-0016P *	16 * Transistor Output (PNP)
Analog	AE30-4AD	4 * Analog Input
	AE30-4DA	4 * Analog Output
Temperature	AE30-4TC *	4 * Thermocouple Input
	AE30-4PT *	4 * Thermal Resistance Input
Weighting	AE30-2WT *	2 * Weighting

A500 Series Communication Card	Description
AL30-RTC2RS485 *	Extended real-time clock and 2-channel RS485 interface
AL30-ETH *	Extended one Ethernet interface
AL30-TF *	Extended one TF card interface

*: In developing

LX6V(6S) Series PLC

Modular EtherCAT PLC

Multi-port, fast communication, brand new product

- Supports EtherCAT and USB TYPE-C
- Supports 61131-3 LD programming mode, free tag protocol, faster and more efficient communication
- Nice appearance of PLC and module



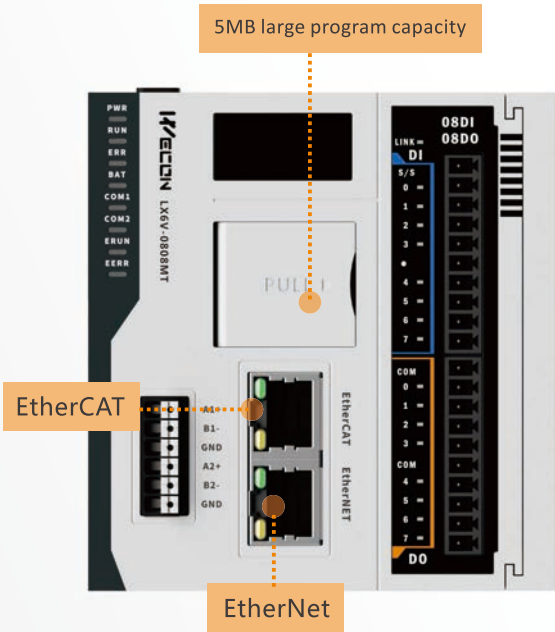
LX6V/LX6S series PLC, small size and large capacity, a new evolution to bus PLC

Software upgrade

- Newly designed overall encryption scheme
- Newly designed free tag protocol
- Compatible with 5V 61131-3 LD program
- Custom FB/FC
- Global variable definition
- EtherCAT configuration
- EtherNet configuration

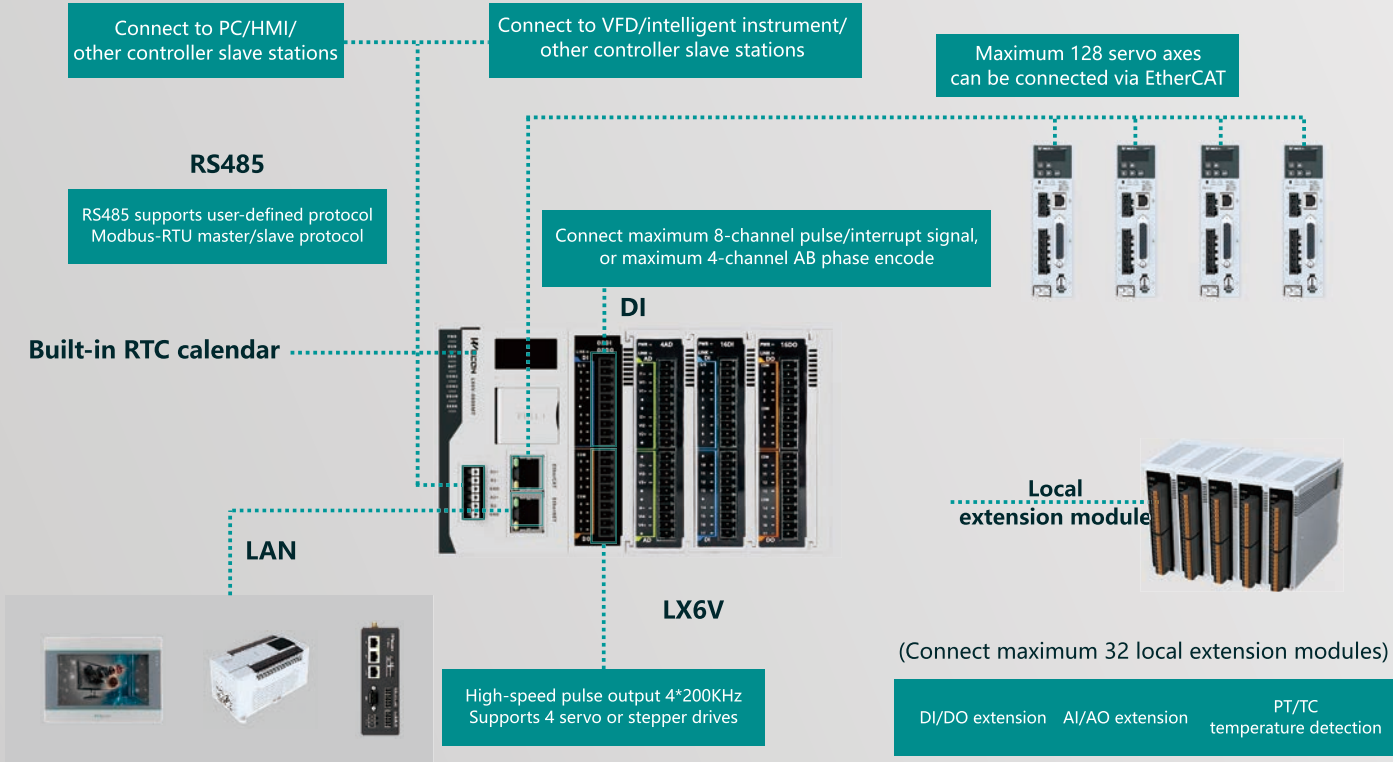
Capacity upgrade

- 5MB large program capacity
- 512KB latched capacity
- 100KB register capacity
- 5MB free tag capacity



PLC General

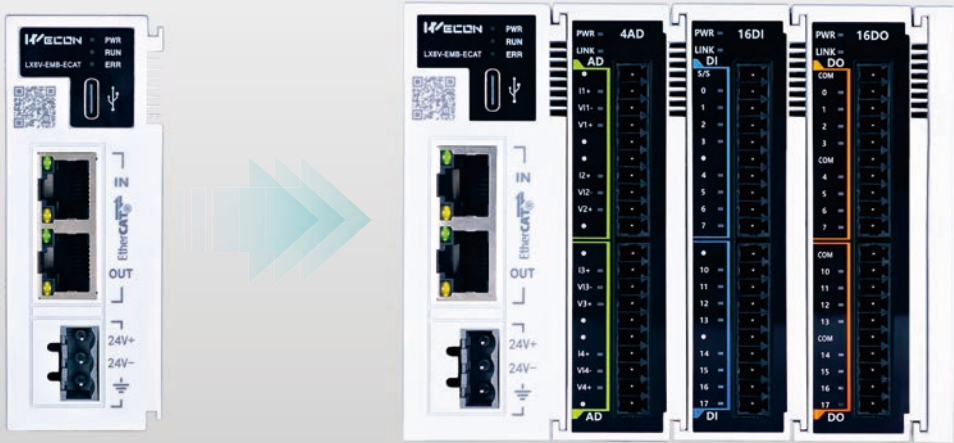
Item	LX6V(LX6S) -0808MT/1616MT
Running Mode	Cycle Scan/ Interrupt
Programming	LD/SFC/ST
Total Instructions	Basic instruction:29 / Application instruction: 170
Execute time	Basic instruction 0.01-0.02μs
System EMMC	5MB
Download/Monitoring	Programming cable (Port)
	EtherNet
	USB TYPE-C
High Speed Pulse Output	Transistor type 4 channels 200KHz
High speed counter interrupt	100 channels
Timer Interrupt	100 channels, support 0.1ms interrupt
External input interrupt	X0-X7 supports both rising and falling edges
High Speed Input Single	8 channels 150 KHz
High Speed Input AB Phase	4 channels 150K Hz, supports2 or 4 frequency multiplication
Power-down save	Adjusted by software
Storage	FLASH
Filter	For all the input terminals
Serial Port	RS485, RS485
Temperature	Working Temperature: 0 ~ 55°C / Storage Temperature: -20 ~ 70°C
Humidity	35~85%RH (Without condensation)
Shock Resistance	JISC0040 Standard
Influence Immunity	Meet theIEC61000-4-4and GB/T 17626.4 standard: Noise voltage amplitude 1KVP-P , pulse width 10us, period 0.3 s , edgetime 5ns , duration 1min.
TF	Support
ETHERNET	Megabit Ethernet(LX6S) /Gigabit Ethernet (LX6V)
ETHERCAT	Up to 128 servo axes



LX6V Coupler

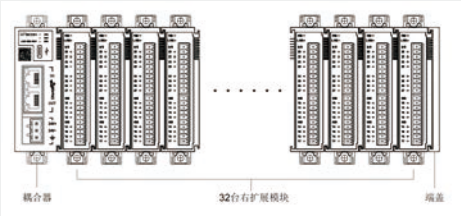
LX6V-EM□-ECAT
Remote I/O coupler

Based on EtherCAT bus technology
Diversified module types that are faster, more stable and more convenient.
Easily meet various system configurations



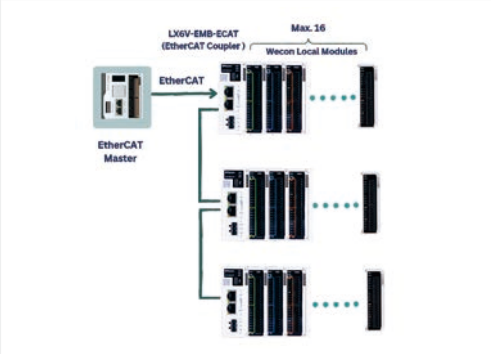
Flexible configuration & more expansion

- Support up to 32 expansion modules;
- The I/O configuration can be adjusted through the software, meeting the various requirements of different cases.



More precision and efficiency

- EtherCAT distributed I/O separates controllers and devices to achieve truly distributed control;



Easy installation

- Tool-free blade mounting;
- Compact structure is more stable;
- Small size and space-saving.



Superior performance

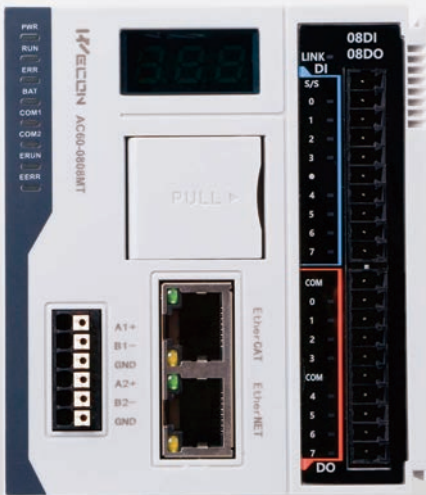
- High-speed bus microsecond response, speed up to 100Mbps;
- Support a large number of I/O node connections to meet high-speed data acquisition and precise control.



Specification

Universal Type		
Model		
	LX6V-EMB-ECAT	LX6V-EMC-ECAT
Item	Specification parameter	
Maximum expansion module	16	32
Rated input voltage	DV 24V±10%, 100mA (without expansion module)	
Communication interface	RJ45×2, EtherCAT communication protocol with 100Mbps performance; EtherCAT IN: EtherCAT input port; EtherCAT OUT: EtherCAT output port.	
Transmission distance	Length of communication line between two nodes≤100m	
Transmission medium	Category 5E (cat 5e) cable or above	
Single AP process data	Maximum input and output 1024 bytes	
Synchronous	Minimum 125us	
Allowable instantaneous power-off time	10ms	
Impulse current	≤45A (loaded with maximum module)	
Power protection	Anti-reverse connection protection; overcurrent protection; surge absorption	
Firmware upgrade	Support	
Usage environment	No corrosive, combustible gas, no large amount of conductive dust	
Environment temperature	Operating temperature: -20℃ to 55℃ Storage temperature: -40℃ to 70℃	
Environment humidity	Working humidity: 10% to 90%RH (No condensation) Storage humidity: ≤90%RH (No condensation)	
Altitude	0-2000m	
Installation	Installed on DIN46277 (Width: 35mm) rail by fastener	
Overall size	40.0*92.0*95.0mm	
Available module type	LX6 series expansion module	

AC60 Series PLC

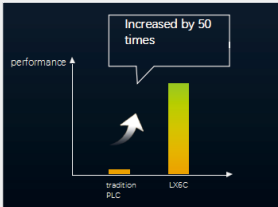


AC60
High-performance
Medium-size Controller

Based on
the CODESYS Platform

Program Execution
--SUPERIOR SPEED

4-core 1.8GCPU boosts instruction processing speed; ns-level basic instruction execution speed; Multitasking management system.



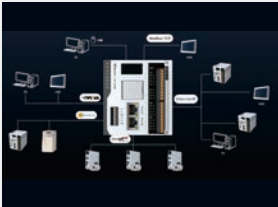
Expansion Module
--Scale at High Speed

High speed communication, quick response;Free optional, Flexible matching to meet needs; Blade structure, easy to install and save space.



Communication Protocol
--Seamless Connectivity

Standard with Ethernet, Multi-protocol link



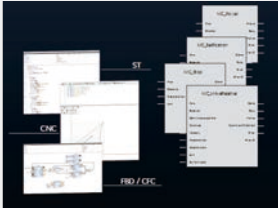
Motion Control
--Ultimate Operation Control

Single-axis motion control; Multi-axis motion control; Buffer Mode; Movement superposition.



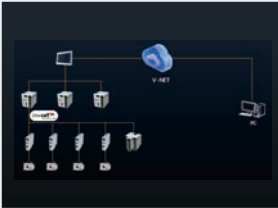
Project Development
--Rapid Development

Follow the PLCopen2.0 Standard, easy programming Program online monitoring, easy debugging User permissions management, project password.



Operation & Maintenance
--Perfectly and Reliable

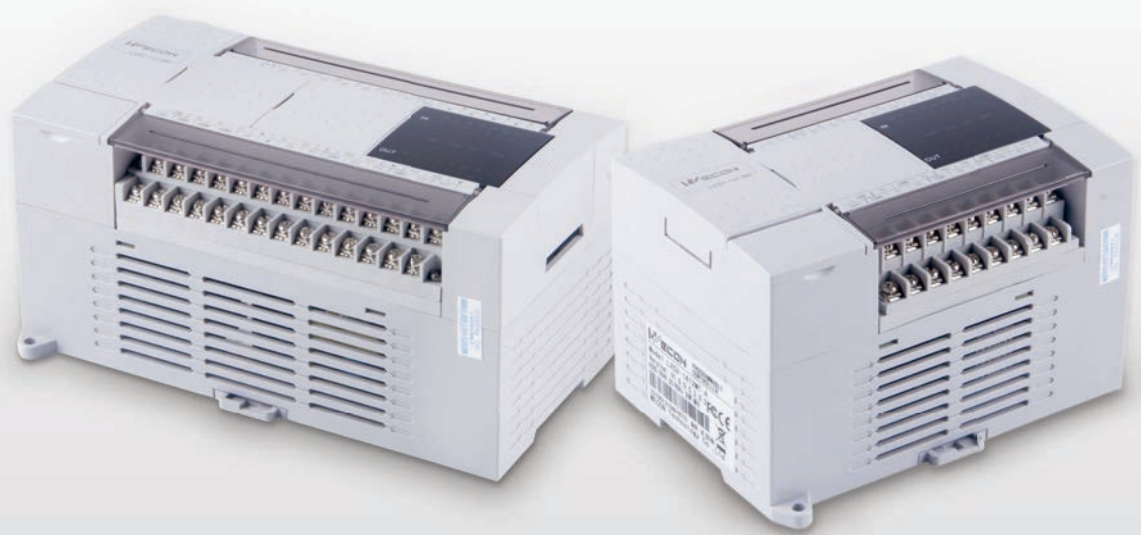
Easily remote debugging and upgrade in V-NET System



Specifications

Model		AC60-0808MT-D0	AC60-0808MT-DA	AC60-0808MT-DB	AC60-0808MT-DC	AC60-0808MT-DD
Power Supply		DC 24V±10%, 1A, Support short circuit/reverse connection protection				
Local IO		8 digital input (PNP/NPN), 8 digital output (NPN)				
Program Space	Program Capacity	50MB				
	Variable Capacity	10MB				
	I Area (%I)	128KB				
	Q Area (%Q)	128KB				
	M Area (%M)	512KB				
	Power-down Latch	1MB				
Programming Language		LD/IL/FBD/CFC/SFC/ST				
Ethernet	Function	Communication, debugging, uploading and downloading programs, firmware upgrade, etc.				
	Data Transmission	1000Mbps/100Mbps/10Mbps				
	Total TCP	Maximum 128				
	Modbus TCP	Maximum 128				
	Socket	Maximum 128				
	Cable	Standard industrial Ethernet communication				
EtherNet/IP	Server	Maximum connections: 128				
	Client	Maximum connections: 128				
EtherCAT	Transmission	100Mbps(100Base-TX)				
	EtherCAT Servo Axis	0	8	16	32	64
	EtherCAT Slave	——	Support up to 256 EtherCAT slave			
	Synchronization cycle	——	1ms for 8 axis	1ms for 16 axis	1ms for 24 axis	
USB	Quantity	1 channel TYPE-C interface				
	Function	RTC calibration, IP setting, firmware upgrade, etc.				
	Specifications	USB 2.0				
RS485	Quantity	2				
	Baud Rate (bps)	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200				
	Maximum	500m (9600 baud rate)				
	Communication	Half duplex				
	Support Protocol	Modbus master/slave (RTU/ASCII), free communication protocol				
	Maximum Number of Slaves	31				
	Channel	4				
High Speed input	Maximum Input Frequency	200K				
	Input Mode	Single phase, pulse+direction, AB phase, CW/CCW				
	Other Function	2 touch probe, hardware preset, comparison output				
	Channel	4				
High Speed Output	Maximum Output Frequency	200K				
	Input Mode	Pulse+direction, AB phase, CW/CCW, PWM				
	Other Function	2 touch probe, origin return hardware limit, emergency stop				
Local Expansion Modules		Compatible with LX6V series expansion modules, support up to 32 modules				
TF card		Optional				
Motion Control		YES				
OPC UA Server		N/A	N/A	N/A	N/A	YES
CNC		N/A	N/A	YES	YES	YES
Robotic		N/A	N/A	YES	YES	YES
WebVisu		N/A	N/A	N/A	YES	YES
Multi-core 4 Cores		N/A	N/A	N/A	N/A	YES
Software		WECSYS (Standard IEC 61131-3)				

LX5V Series PLC

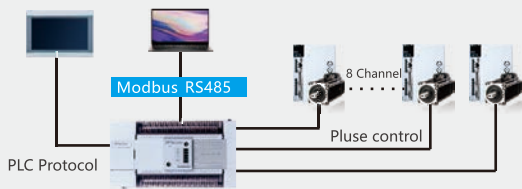


LX5S Series PLC



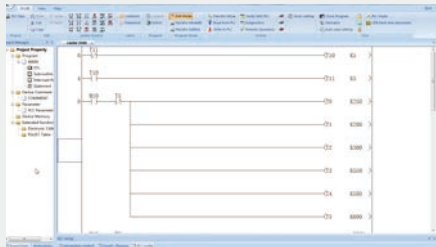
8 Channels High Speed I/O

- 8 channels 150KHz high-speed input;
- 8 channels 200KHz high-speed output;
- Fast and accurate control.



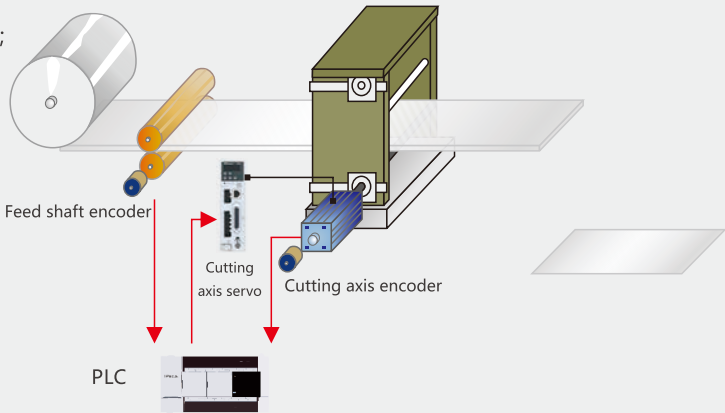
Easy Programming

- Friendly interface;
- Clear program classification;
- Detailed and clear parameter configuration.



Functions

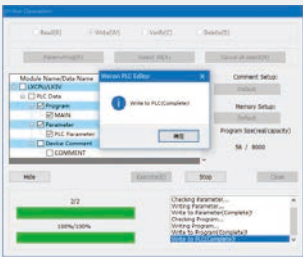
- Support to modify frequency and position during pulse control;
- Support the highest baud rate: 921600;
- Support 100us high-speed timer interrupts;
- Support up to 100 high-speed counter interrupts;
- Support E-CAM;
- Support electronic gear;
- Support efficient and stable PID and CCPID self-tuning;
- Support LX3V series modules;
- USB power supply;
- Same software with LX5V;
- 0.03μs~0.08μs for basic instruction execution.



E-cam -- Flying cutting function

Execution

- 0.01μs~0.03μs for basic instruction execution;
- Supports 8 channels external X interrupt;
- Supports both rising edge and falling edge.

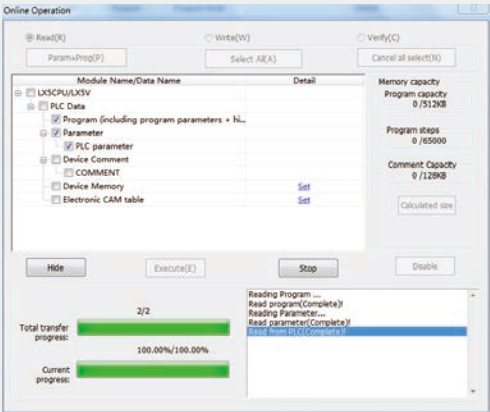


Functions

- Support to modify frequency and position during pulse control;
- Support the highest baud rate: 921600;
- Support 100μs high-speed timer interrupts;
- Support up to 100 high-speed counter interrupts;
- Support E-CAM;
- Support electronic gear;
- Support efficient and stable PID and CCPID self-tuning;
- Support BD module of LX3V series (3V Communication BD module not supported);
- USB power supply.

More Registers

- 512KB program capacity;
- 76KB latched capacity;
- 76KB register capacity;
- Added 128 timers of 0.1ms;
- Added 128 timers of 1ms.



LX6 & LX5 Series PLC Models

LX6 PLC Model	I / O	Output Type	Dimension (mm)	Pulse Counter	E-CAM	Pulse Output	RS485	EtherCAT	BD Board	Power Supply	Ethernet
LX6S-0808MT-D0	08/08	Transistor	84x93x98	4	YES	4	2	--	32	DC	Megabit
LX6S-0808MT-DA	08/08	Transistor	84x93x98	4	YES	4	2	8 Axis	32	DC	Megabit
LX6S-0808MT-DB	08/08	Transistor	84x93x98	4	YES	4	2	16 Axis	32	DC	Megabit
LX6V-0808MT-DB	08/08	Transistor	84x93x98	4	YES	4	2	16 Axis	32	DC	Gigabit
LX6V-0808MT-DC	08/08	Transistor	84x93x98	4	YES	4	2	32 Axis	32	DC	Gigabit
LX6V-0808MT-DD	08/08	Transistor	84x93x98	4	YES	4	2	64 Axis	32	DC	Gigabit
LX6V-0808MT-DE	08/08	Transistor	84x93x98	4	YES	4	2	128 Axis	32	DC	Gigabit

AC60 PLC Model	I / O	Output Type	Dimension (mm)	Pulse Counter	E-CAM	Pulse Counter	RS485	EtherCAT	BD Board	Power Supply	Ethernet
AC60-0808MT-D0	08/08	Transistor	84x93x98	4	YES	4	2	-	32	DC	Megabit
AC60-0808MT-DA	08/08	Transistor	84x93x98	4	YES	4	2	8 Axis	32	DC	Megabit
AC60-0808MT-DB	08/08	Transistor	84x93x98	4	YES	4	2	16 Axis	32	DC	Gigabit
AC60-0808MT-DC	08/08	Transistor	84x93x98	4	YES	4	2	32 Axis	32	DC	Gigabit
AC60-0808MT-DD	08/08	Transistor	84x93x98	4	YES	4	2	64 Axis	32	DC	Gigabit

LX5V Model	I/O	Output Type	Dimension (mm)	Pulse Counter	E-CAM	Pulse Output	RS485	BD Board	Module	Power Supply	Ethernet
LX5V-1412MT-A(D/AN/DN)	14/12	Transistor	137x107x87	4	YES	4	2	1	YES	AC(DC)	Optional
LX5V-1616MT-A(D/AN/DN)	16/16	Transistor	175x107x87	8	YES	8	2	2	YES	AC(DC)	Optional
LX5V-2416MT-A(D/AN/DN)	24/16	Transistor	175x107x87	8	YES	8	2	2	YES	AC(DC)	Optional
LX5V-2424MT-A(D/AN/DN)	24/24	Transistor	220x107x87	8	YES	8	2	2	YES	AC(DC)	Optional
LX5V-3624MT-A(D/AN/DN)	36/24	Transistor	220x107x87	8	YES	8	2	2	YES	AC(DC)	Optional

LX5S Model	I/O	Output Type	Dimension (mm)	Pulse Counter	E-CAM	Pulse Output	RS485	BD Board	Module	Power Supply	Ethernet
LX5S-0806MT-A(D)	08/06	Transistor	75×107×87	2	YES	2	1	1	N/A	AC(DC)	N/A
LX5S-0806MR-A(D)	08/06	Relay	75×107×87	2	N/A	0	1	1	N/A	AC(DC)	N/A
LX5S-0806MR2H-A(D)	08/06	Mix	75×107×87	2	YES	2	1	1	N/A	AC(DC)	N/A
LX5S-1208MT-A(D)	12/08	Transistor	75×107×87	2	YES	2	1	1	N/A	AC(DC)	N/A
LX5S-1208MR-A(D)	12/08	Relay	75×107×87	2	N/A	0	1	1	N/A	AC(DC)	N/A
LX5S-1208MR2H-A(D)	12/08	Mix	75×107×87	2	YES	2	1	1	N/A	AC(DC)	N/A
LX5S-1412MT-A(D/AN/DN)	14/12	Transistor	137×107×87	2	YES	2	2	1	YES	AC(DC)	Optional
LX5S-1412MR-A(D/AN/DN)	14/12	Relay	137×107×87	2	YES	2	2	1	YES	AC(DC)	Optional
LX5S-1412MR2H-A(D/AN/DN)	14/12	Mix	137×107×87	2	YES	2	2	1	YES	AC(DC)	Optional
LX5S-1616MT-A(D/AN/DN)	16/16	Transistor	175×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-1616MR-A(D/AN/DN)	16/16	Relay	175×107×87	6	N/A	0	2	2	YES	AC(DC)	Optional
LX5S-1616MR2H-A(D/AN/DN)	16/16	Mix	175×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-1616MT4H-A(D/AN/DN)	16/16	Transistor	175×107×87	6	YES	4	2	2	YES	AC(DC)	Optional
LX5S-2416MT-A(D/AN/DN)	24/16	Transistor	175×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-2416MR-A(D/AN/DN)	24/16	Relay	175×107×87	6	N/A	0	2	2	YES	AC(DC)	Optional
LX5S-2416MR2H-A(D/AN/DN)	24/16	Mix	175×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-2416MT4H-A(D/AN/DN)	24/16	Transistor	175×107×87	6	YES	4	2	2	YES	AC(DC)	Optional
LX5S-2424MT-A(D/AN/DN)	24/24	Transistor	220×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-2424MR-A(D/AN/DN)	24/24	Relay	220×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-2424MR2H-A(D/AN/DN)	24/24	Mix	220×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-2424MT4H-A(D/AN/DN)	24/24	Transistor	220×107×87	6	YES	4	2	2	YES	AC(DC)	Optional
LX5S-3624MT-A(D/AN/DN)	36/24	Transistor	220×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-3624MR-A(D/AN/DN)	36/24	Relay	220×107×87	6	N/A	0	2	2	YES	AC(DC)	Optional
LX5S-3624MR2H-A(D/AN/DN)	36/24	Mix	220×107×87	6	YES	2	2	2	YES	AC(DC)	Optional
LX5S-3624MT4H-A(D/AN/DN)	36/24	Transistor	220×107×87	6	YES	4	2	2	YES	AC(DC)	Optional

LX3V Series PLC Models

LX3V Model	I/O	Output Type	Dimension (mm)	Pulse Counter	Pulse Output	RS485	BD Board	Module	Power Supply
LX3V-0806MR-A1 (D1)	08/06	Relay	75x107x87	2	0	1	1	N/A	AC (DC)
LX3V-0806MT-A1 (D1)	08/06	Transistor	75x107x87	2	2	1	1	N/A	AC (DC)
LX3V-0806MR-A2 (D2)	08/06	Relay	75x107x87	2	0	1	1	N/A	AC (DC)
LX3V-0806MT-A2 (D2)	08/06	Transistor	75x107x87	2	2	1	1	N/A	AC (DC)

LX3V-1208MR-A1 (D1)	12/08	Relay	75x107x87	2	0	1	1	N/A	AC (DC)
LX3V-1208MT-A1 (D1)	12/08	Transistor	75x107x87	2	2	1	1	N/A	AC (DC)
LX3V-1208MR-A2 (D2)	12/08	Relay	75x107x87	2	0	1	1	N/A	AC (DC)
LX3V-1208MT-A2 (D2)	12/08	Transistor	75x107x87	2	2	1	1	N/A	AC (DC)
LX3V-1208MR2H--A2 (D2)	12/08	Mix	75x107x87	2	2	1	1	N/A	AC (DC)

LX3V-1412MR-A (D)	14/12	Relay	137x107x87	2	0	2	1	YES	AC (DC)
LX3V-1412MT-A (D)	14/12	Transistor	137x107x87	2	2	2	1	YES	AC (DC)
LX3V-1412MT4H-A (D)	14/12	Transistor	137x107x87	2	4	2	1	YES	AC (DC)
LX3V-1412MR2H-A (D)	14/12	Mix	137x107x87	2	2	2	1	YES	AC (DC)

LX3V-1616MR-A (D)	16 / 16	Relay	175x107x87	2	0	2	2	YES	AC (DC)
LX3V-1616MT-A (D)	16 / 16	Transistor	175x107x87	2	2	2	2	YES	AC (DC)
LX3V-1616MT4H-A (D)	16 / 16	Transistor	175x107x87	2	4	2	2	YES	AC (DC)
LX3V-1616MR2H-A (D)	16 / 16	Mix	175x107x87	2	2	2	2	YES	AC (DC)

LX3V-2416MR-A (D)	24 / 16	Relay	175x107x87	2	0	2	2	YES	AC (DC)
LX3V-2416MT-A (D)	24 / 16	Transistor	175x107x87	2	2	2	2	YES	AC (DC)
LX3V-2416MT4H-A (D)	24 / 16	Transistor	175x107x87	2	4	2	2	YES	AC (DC)
LX3V-2416MR2H-A (D)	24 / 16	Mix	175x107x87	2	2	2	2	YES	AC (DC)

LX3V-2424MR-A (D)	24/ 24	Relay	220x107x87	2	0	2	2	YES	AC (DC)
LX3V-2424MT-A (D)	24 / 24	Transistor	220x107x87	2	2	2	2	YES	AC (DC)
LX3V-2424MT4H-A (D)	24 / 24	Transistor	220x107x87	2	4	2	2	YES	AC (DC)
LX3V-2424MR2H-A (D)	24 / 24	Mix	220x107x87	2	2	2	2	YES	AC (DC)

LX3V-3624MR-A (D)	36 / 24	Relay	220x107x87	2	0	2	2	YES	AC (DC)
LX3V-3624MT-A (D)	36 / 24	Transistor	220x107x87	2	2	2	2	YES	AC (DC)
LX3V-3624MT4H-A (D)	36 / 24	Transistor	220x107x87	2	4	2	2	YES	AC (DC)
LX3V-3624MR2H-A (D)	36 / 24	Mix	220x107x87	2	2	2	2	YES	AC (DC)

Expansion Modules

LX3 Expansion Modules

LX3V Module		Specification	LX3V Module		Specification
I/O	LX3V-8EX/16EX	8 / 16 * Input	Temperature	LX3V-4PT	4 * Thermal Resistance Input
	LX3V-8EYR/16EYR	8 / 16 * Relay Output		LX3V-4TC	4 * Thermocouple Input
	LX3V-8EYT/16EYT	8 / 16 * Transistor Output		LX3V-4LTC	4 * TC with Isolation (PID Control)
Analog	LX3V-4AD	4 * Analog Input		LX3V-8iTC	8 thermocouple temperature module
	LX3V-4DA	4 * Analog Output	High Speed Pulse Output	LX3V-4PGA	Supports 4*200kHz high-speed pulse output. Supports T, S curve acceleration and deceleration.
Weighting	LX3V-1WT	1 * Weighing (24-bit)			Supports two-speed positioning and interrupt one-speed positioning. Supports variable speed operation. Supports single-speed positioning.
	LX3V-2WT	2 * Weighing (24-bit)		LX3V-4PGB	Supports 4*200kHz high-speed pulse output. Supports T curve acceleration and deceleration.
	LX3V-1WT-L	1 * Weighing (18-bit)			Supports single-speed positioning.
	LX3V-2WT-L	2 * Weighing (18-bit)			

LX6 Expansion Modules

LX6 series expansion module		Specification	LX6 series expansion module		LX6 series expansion module
I/O	LX6V-16EX/32EX	16/32 * Input	Analog	LX6V-4AD	4 * Analog Input
	LX6V-16EYT/32EYT	16 /32 * Transistor Output (NPN)		LX6V-4DA	4 * Analog Output
	LX6V-16EYP/32EYP	16 /32 * Transistor Output (PNP)	Weighing *	LX6V-1WT *	1 * Weighing
	LX6V-0808EXYT	8 * Input, 8 * Transistor Output (NPN)		LX6V-2WT *	2 * Weighing
	LX6V-0808EXYP	8 * Input, 8 * Transistor Output (PNP)	Temperature	LX6V-4TC	4 * Thermocouple Input
	LX6V-1616EXYT	16 * Input, 16 * Transistor Output (NPN)		LX6V-4PT	4 * PT100 Input
	LX6V-1616EXYP	16 * Input, 16 * Transistor Output (PNP)	Remote	LX6V-EMB-ECAT	EtherCAT coupler (support 16 * 6V module)
	LX6V-8HC	8 High Speed Input		LX6V-EMC-ECAT	EtherCAT coupler (support 32 * 6V module)
High Speed Pulse Output	LX6V-4PG *	4 pulse expansion (Supports 4*200kHz high-speed pulse output.)			

*: In developing

LCM Expansion Modules

LCM Module		Specification	LCM Module		Specification
Remote	LCM-16EX	16 * Input, supports RS485 Modbus communication	Remote	LCM-2WT	2 * weighing expansion module, 24-bit resolution, supports RS485 Modbus communication.
	LCM-16EYR	16 * Relay Output, supports RS485 Modbus communication		LCM-4TC	4 * thermocouple Input, supports RS485 Modbus communication.

BD Modules

LX5V BD Modules

LX5V BD Modules can compatible with all LX3V PLC.

BD Module	Function	BD Module	Function
LX5V-8BYT-BD	8* Digital Output (Transistor NPN output)	LX5V-2RS485-BD	2 * RS485 Communication
LX5V-8BX-BD	8*Digital Input	LX5V-ETH-BD	1 * Ethernet Communication
LX5V-2ADV-BD	2*Analog Voltage Input(-10v-10v)	LX5V-4ADV-BD	4* Analog Input(-10V~10V)
LX5V-2ADI-BD	2*Analog Current Input(4-20mA)	LX5V-4ADI-BD	4 * Analog Input(4~20mA)
LX5V-2DAV-BD	2*Analog Voltage Output(-10v-10v)	LX5V-2ADV2DAV-BD	2 * Analog Input/ Output(-10V~10V)
LX5V-2DAI-BD	2*Analog Current Output(4-20mA)	LX5V-2ADI2DAI	2 * Analog Input/Analog Output(4~20mA)
LX5V-2PT-BD	2 * Thermal Resistance Input, Precision =0.2~0.3℃	LX5V-2PT2ADV-BD	2 * Thermal Resistance Input; 2 * Analog Voltage Input(-10v-10v)
LX5V-2PTS-BD	2* Thermal Resistance Input, Precision =0.1℃	LX5V-2PT2DAI-BD	2 * Thermal Resistance Input; 2 * Analog Output(4~20mA)
LX5V-2TC-BD	2 * Thermocouple Input(K Type, J Type)	LX5V-2PT2DAV-BD	2 * Thermal Resistance Input; 2 * Analog Voltage Output(-10v-10v)
LX5V-2TC2DAI-BD	2 * Thermocouple Input (K Type, J Type); 2 * Analog Output(4~20mA)		

LX3V BD Modules

LX3V BD Modules (except for communication BD modules) can compatible with all LX5V PLC.

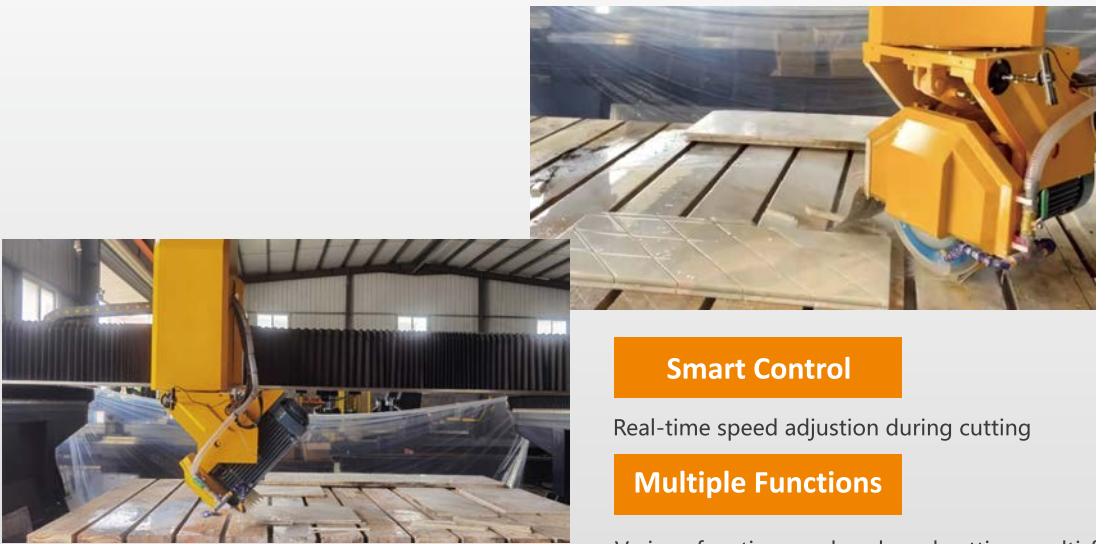
BD Module	Function	BD Module	Function
LX3V-2ADI2DAI-BD	2 * Analog Input/Analog Output(4~20mA)	LX3V-2PT-BD	2 * Thermal Resistance Input
LX3V-2TC2DAI-BD	2 * Thermocouple Input, 2 * Analog Output(4~20mA)	LX3V-2PT2ADV-BD	2 * Thermal Resistance Input; 2 * Analog Voltageinput(-10V-10V)
LX3V-2PT2DAI-BD	2 * Thermal Resistance Input; 2 * Analog Output(4~20mA)	LX3V-2PT2DAV-BD	2 * Thermal Resistancen Input; 2 * Analog Voltage Output(-10V-10V)
LX3V-2TC-BD	2 * Thermocouple Input	LX3V-2ADV2DAV-BD	2 * AnalogInput/Output (-10V~10V)
LX3V-4ADI-BD	4 * Analog Input(4~20mA)	LX3V-2RS485-BD	2 * RS485 Communication
LX3V-4ADV-BD	4* Analog Input(-10V~10V)	LX3VP-ETH-BD	1 * Ethernet Communication
LX3V-2ADV-BD	2*Analog Voltage Input(-10V-10V)	LX3V-2DAI-BD	2*Analog Current Output(4-20mA)
LX3V-2ADI-BD	2*Analog Current Input(4-20mA)	LX3V-2DAV-BD	2*Analog Voltage Output(-10V-10V)
LX3V-2PTS-BD	2* Thermal Resistance Input,Precision >0.1℃		

WECON Servo Drives



Servo Applications

Infrared Stone Cutting Machine



Smart Control

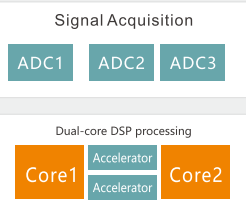
Real-time speed adjustment during cutting

Multiple Functions

Various functions such as board cutting, multi-face chamfer, special shape, profiling, etc.

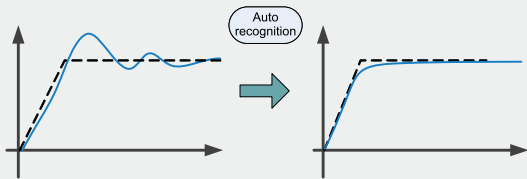
High Response

High performance CPU
Faster data reading
Faster calculation and sampling speed



Easy to Debug

Automatic load parameter tuning function



Strong Protection

Coating protection, anti-corrosion.
Rich protection functions, more stable.

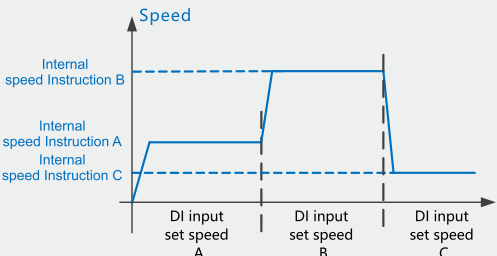


Personalise

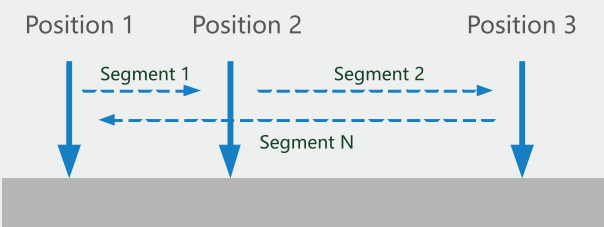
Virtual DI/DO function, four-channel real-time oscilloscope.



Support internal multi-speed instruction



Support internal multi-segment position instruction



Application

Automatic Plug Wiring Machine, Packaging Machinery, Cutting Machinery, Winding Machinery, Face Mask Machinery, Rubber Machinery, Automated Production Lines, Industrial Robots

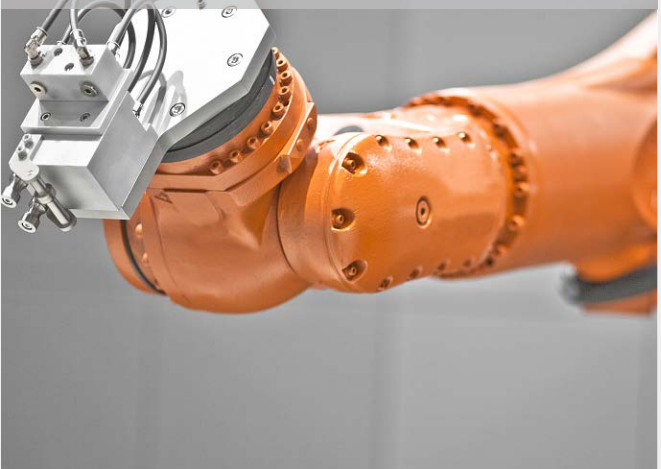
Automatic Plug Wiring Machine



Automated Production Lines



Industrial Robots



Textile Machinery



WECON P20

Dual-axis AC Servo Drive

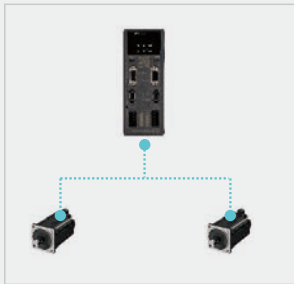
- Dual-Axis Integration
- Efficient Synergy
- Flexible Adaptation



Innovative Structure
– Lower Cost, Higher Efficiency

Dual-axis shared power supply design, independent axis operation with reduced space and cost.

Single-axis / dual-axis models available, current range 3A to 16A, suitable for 0.6 kW to 1.5 kW motors.



Multi-Mode Adaptability

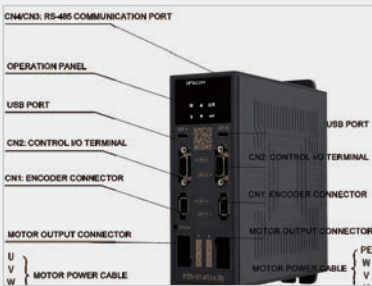
Supports position / speed / torque modes, built-in multi-segment motion function, fast DI terminal configuration.

Independent display unit + 4-status LED indication + heatsink temperature measurement – intuitive and efficient operation & maintenance.



Rich Interface
for Diverse Applications

RS485 + USB dual interfaces, compatible with MODBUS protocol. 4DI + 4DO terminals, 500 kHz high-frequency pulse input.



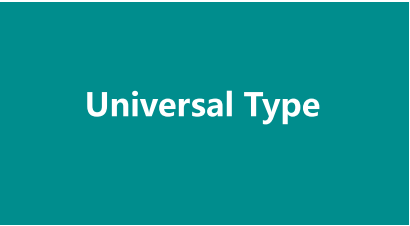
P20 Servo Drive Specifications

Pulse Type



Model			P20 Single axis	P20 Double axis
Item			Specification	
Input/ Output Signal	DI Function		Servo enable (SON), fault and warning clear (A-CLR), forward drive prohibition (POT), reverse drive prohibition (NOT), command reverse (C-SIGN), emergency stop (E-STOP), Gain switching (GAIN-SEL), Multi-speed command selection(INSPD1、INSPD2、INSPD3); Internal multi-position command selection and enable(INPOS1,INPOS2,INPOS3,INPOS4,ENINPOS)	
	DO Function		Servo ready (RDY), fault signal (ALM), warning signal (WARN), rotation detection (TGON), zero speed signal (ZSP), torque limit (T-LIMIT), speed limit (V-LIMIT),servo on state output (SRV-ST), servo brake output (BRK-OFF), ABZpulse feedback output	
Communication / Debug			Modbus RS485 and type-C(SCTool)	
Position Mode	Input Signal	Pulse Type	Pulse+direction,or thogonal coding	
		Pulse Signal Input	Open collector or differential input	
		Pulse Frequency	Differential input up to 500KHz, Open collector up to 200KHz	
	Pulse Feedback Output		A,B,Z differential output	
Speed Mode	Internal Command	Internal Multiple Speed	Configure 3 DI terminal as INSPD1, INSPD2, and INSPD3 to enable speed selection for segments 1 to 8.	
Torque Mode	Internal Command		Support torque command - 300% to 300%	
Environment Condition	Operating	Temperature	0°C to 40°C	
		Relative Humidity	20% to 90%, non-condensing	
		Shock	3M4, 3 mm [2–9 Hz], Category 1	
		Vibration	3M4, 1G [2–9 Hz], Category 1	
	Storage/ Transport	Temperature	–20°C to 65°C	
		Relative Humidity	20% to 90%, non-condensing	
		Vibration	2M2, 3.5 mm [2–9 Hz]	
	Protection Rating		IP20	
	Pollution Degree		II	
	Over Voltage Category		III	

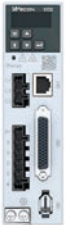
VD2F/VD2L Servo Drive Specifications



Model	VD2F	VD2L
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Item			VD2F	VD2L
Specifications	Power Supply		220V	
	Control Method		IGBT PWM controlled sine wave current drive	
	Encoder		17 bit, 23 bit absolute encoder	
	Input Signal		4*DI	
	Output Signal		4*DO	
	Pulse Frequency Division Output		—	Support
	Analog Signal Input		—	
	Pulse Signal Input		Open collector or differential input	
	Pulse Feedback Output		Z signal open collector output	ABZ phase pulse output or pulse+direction
	Internal Command		Support 8 segment internal speed command, 16 segment internal position command	
	Communication / Debug		Modbus RS485 and Modbus RS422 (SCTool)	Modbus RS485 and type-C (SCTool)
Braking Resistor		750W built-in baking resistor; 400W without built-in baking resistor Both support external braking resistor		
Function Setting	General Function	Self-tuning	Automatic load inertia identification, automatic rigidity self-tuning	Automatic load inertia identification
		Mix Control	Support	—
		Advanced Control	Support	—
		Waveform	4 channels waveform monitoring, 10s waveform data recording	
		Parameter Management	Support batch parameter import and export	
		Vibration	Suppress mechanical vibration suppression	
		Protection	Overvoltage, undervoltage, overcurrent, overspeed, overload, overheating, encoder failure, excessive position deviation, torque limit, speed limit, etc	
		Dynamic braking	—	Optional
		Brake Device	Support brake signal output	
		DI Function	Servo enable(S-ON), Error/alarm clear(A-CLR), Forward rotation prohibited(POT) Backward rotation prohibited(NOT), Command direction(C-SIGN), Emergency stop(E-STOP) Gain switch(GAIN-SEL), Internal speed selection(INS PD1, INSPD2, INSPD3) Internal position selection and enable(INPOS1,INPOS2,INPOS3,INPOS4,ENINPOS)	
		DO Function	Servo ready(RDY), Error signal(ALM), Alarm signal(WARN), Rotation detection(TGON), Zero speed signal(ZSP), Torque limited(T-LIMIT), Velocity limited(V-LIMIT), Servo start(SRV-ST), Servo brake output(BRK-OFF), Z pulse feedback output	Servo ready(RDY), Error signal(ALM), Alarm signal(WARN), Rotation detection(TGON), Zero speed signal(ZSP), Torque limited(T-LIMIT), Velocity limited(V-LIMIT) Servo start(SRV-ST), Servo brake output(BRK-OFF), ABZ pulse feedback output
	Pulse Input	Pulse Frequency	Maximum 500khz	
		Pulse Type	Pulse + direction, orthogonal coding,	Pulse + direction, orthogonal coding
		Pulse Filtering	First-order low-pass filter or smooth filter	
		Pulse Output	—	A, B, Z differential output
	Speed Mode	Command Input	Internal command (Maximum 8)	
		Zero Clamp	Support	
		Torque Limit	Support torque limit under speed mode	
	Torque Mode	Command Input	Internal command	
		Torque Reaching	Torque reach signal output	
		Speed Limit	Velocity limit under speed mode	

VD2 Servo Drive Specifications



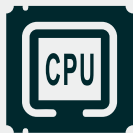
Model	VD2(Type A)	VD2(Type B)	VD2 (Type C)
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Item			VD2 (Type A)	VD2 (Type B)	VD2 (Type C)
Basic Specifications	Power Supply		220V	220V/380V	380V
	Control Method		IGBT PWM controlled sine wave current drive		
	Encoder		2500ppr incremental encoder; 17 bit, 23 bit absolute encoder		
	Input Signal		8*DI		
	Output Signal		4*DO		
	Analog Signal Input		2*AI input(-10v~10v)		
	Pulse Signal Input		Open collector or differential input		
	Pulse Feedback Output		A,B,Z differential output		
	Internal Instructions		Support 8 internal speed commands and internal multi-segment position commands		
	Communication/Debug		Support to communicate with modbus device and debug with SCTools at the same time. (SCTools can set&monitor servo parameters,monitor waveform,self-tuning parameter,etc.)		
	Braking Resistor		400W without built-in baking resistor; both support external braking resistor		
Function Setting	General Function	Self-tuning	SCTool supports self-turning function,and identifies load inertia identification and rigidity level, and other parameters.		
		Waveform Monitoring	View position, speed, torque and other curves on PC in real time		
		Waveform Storage	The original waveform data could be stored for up to 10s		
		Parameter Import / Export	Support batch parameter import and export; support PLC configurate servo parameters automatically (supported by some models)		
		Vibration Suppression	Suppress mechanical vibration by setting vibration suppression parameters		
		Protective Function	Overvoltage, undervoltage, overcurrent, overspeed, overload, overheating, encoder failure, excessive position deviation, torque limit, speed limit, etc		
		Brake	Support		
		Universal Control DI	Servo enable (SON), fault and warning clear (A-CLR), forward drive prohibition (POT), reverse drive prohibition (NOT), command reverse (C-SIGN), emergency stop (E-STOP), Gain switching (GAIN-SEL), Multi-speed command selection(INS PD1、 INSPD2、 INSPD3); Internal multi-position command selection and enable (INPOS1,INPOS2,INPOS3,INPOS4,ENINPOS)		
		Universal Control DO	Servo ready (RDY), fault signal (ALM), warning signal (WARN), rotation detection (TGON), zero speed signal (ZSP), torque limit (T-LIMIT), speed limit (V-LIMIT),servo on state output (SRV-ST), servo brake output (BRK-OFF)		
	Pulse Input	Pulse Frequency	Maximum 500khz		
		Pulse Type	Pulse + Direction, CCW/CW pulse, Quadraturel encoding		
		Pulse Filtering	First-order low-pass filter or smooth filter		
		Pulse Output	Differential Quadraturel encoding A, B, Z output; PPR is settable by p0-16 or P0-17~P0-20.		
	Speed Mode	Command Input	-10V~+10V analog input internal speed command (Maximum 8)		
		Zero Clamp	Motor speed could be clamped to zero via the setting of zero clamp function		
		Torque Limit	Support to set the torque limit		
	Torque Mode	Command Input	-10V~+10V analog input and Internal torque command		
		Torque Reaching	Torque reaching threshold and DO can be set flexibly		
		Speed Limit	The speed limit can be set flexibly		

VD5L/VD3E EtherCAT Servo

Design for High Load Environment

- 125μs sync period
- < 1μs sync jitter



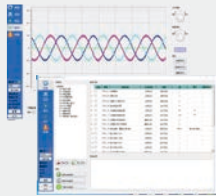
High Performance CPU

- Multi-core Architecture
- Communication & Control Parallel Processing
- Higher Response
- Stronger Performance



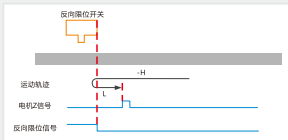
EtherCAT High-speed Bus Control

- High Synchronization
- Flexible Communication Connection
- Flexible Networking



Rich Features

- Parameter Self-tuning
- Parameter Import and Export
- Waveform Viewing and Storage
- Vibration Suppression
- Support Brake



Multi-mode Control

- Homing Mode(HM)
- Cyclic Synchronous Position Mode (CSP)
- Cyclic Synchronous Position Model (CST)
- Cyclic Synchronous Velocity (CSV)
- Profile Torque Mode (PT)

VD5L Servo Drive Specifications

EtherCAT Type



Model

VD5L

Item		VD5L
Basic Specifications	Power Supply	AC 220V
	Control Method	IGBT PWM control sine wave current drive
	Encoder Feedback	17bit/23bit absolute encoder
	Control Signal Input	4 DI, select the input function according to the function code configuration
	Control Signal Output	3 DO, select the output function according to the function code configuration
	Communication	The Type-C interface can be used to set function code parameters, monitor status, and view waveform through SCTool. Parameter self-tuning, etc.
	Braking Resistor	Built-in braking resistor, supports external braking resistor
General Function	Automatic Parameter Tuning	Automatic load inertia identification, automatic rigidity self-tuning
	Waveform View	4 channels waveform monitoring
	Waveform Storage	The waveform acquisition frequency is 1KHz, and the original waveform data can be saved up to 10s
	Parameter Management	Support batch parameter import and export; Support SDO download
	Vibration Suppression	By setting the notch filter parameters
	Protection	Overvoltage, undervoltage, overcurrent, overspeed, overload, overheating, encoder failure, excessive position deviation, torque limit, speed limit, etc.
	Brake Device	Support brake signal output
EtherCAT	DI Function	Error/alarm clear(A-CLR), forward rotation prohibited(POT), backward rotation prohibited(NOT), emergency stop(E-STOP), touch probe
	DO Function	Servo ready(RDY), error signal(ALM), alarm signal(WARN), rotation detection(TGON), zero speed signal(ZSP), torque limit(T-LIMIT), speed limit(V- LIMIT), servo start(SRV-ST), servo brake output(BRK-OFF), communication VDO
	Communication Protocol	EtherCAT protocol
	Support Service	CoE(PDO, SDO)
	Synchronously physical Layer	DC-distributed clock
	Baud Rate	100 Mbit/s(100BASE-TX)
	Duplex Mode	Full duplex
	Topology	Circular, linear
	Transmission Medium	Shielded Cat 5e or better network cable.
	Transmission Distance	Less than 100M between two nodes(good environment, good cables)
	Frame Length	44 bytes~1498 bytes
	Process Data	Maximum size of a single Ethernet frame is 1486 bytes
	Sync Jitter	<1us
	Distributed Clock	64 bit
	EEPROM Capacity	8kbit initialization data is written by the EtherCAT master station
	Control Mode	CSP, CSV, CST, PT, HM
	Sync Cycle	125μs

VD3E Servo Drive Specifications

EtherCAT Type



Model	VD3E(Type A)	VD3E(Type B)	VD3E(Type C)
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Item		VD3E (Type A)	VD3E (Type B)	VD3E (Type C)
Basic Specifications	Power Supply	220V	220V/380V	380V
	Control Method	IGBT PWMcontrol sine wave current drive		
	Encoder	17bit, 23bit absolute encoder		
	Input Signal	6 DI inputs,select the input function according to the function code configuration		
	Output Signal	3 DO outputs,select the output function according to the function code configuration		
	HostCommunication	USB interface.Function code parameter setting,status monitoring,waveform viewing, parameter self-tuning,etc.can be performed through upper computer		
	Braking Resistor	Built-in braking resistor,support external braking resistor		
General Function	Automatic Parameter Tuning	Automatic load inertiaidentification,automatic rigidity level and parameter self-tuning can be carried out through the cooperation of the upper computer		
	Waveform Monitoring	The waveform of datasuch as real-time speed/torque/position deviation can be observed through the host		
	Waveform Storage	computer The waveform acquisition frequency is 1KHz,and the original waveform data can be savedup to10s		
	Parameter import and Export	Support batch parameter import and export;support SDO download		
	Vibration Suppression	Mechanical vibration can be suppressed by setting vibration suppression parameters		
	Protective Function	Overvoltage,undervoltage,overcurrent,overspeed,overload,overheating,encoder failure,excessive position deviation,torquelimit,speed limit,etc.		
	Brake	Support output control		
	Universal Control DI	faultand warning clear (A-CLR), forward drive prohibition(POT), reverse drive prohibition (NOT), emergency stop(E-STOP)		
EtherCAT	Universal Control DO	servo ready(RDY), fault signal(ALM), warning signal(WARN), rotation detection(TGON), zero speed signal(ZSP), torque limit(T-LIMIT), speed limit(V- LIMIT), servo open state output(SRV-ST), servo brake output(BRK-OFF), communication VDO		
	Communication Protocol	EtherCAT protocol		
	Support Service	CoE (PDO, SDO)		
	Synchronously	DC-distributed clock		
	physical Layer	100BASE-TX		
	Baud Rate	100 Mbit/s(100Base-TX)		
	Duplex Mode	Full Duplex		
	Topology	Circular, Linear		
	Transmission Medium	Shielded Cat 5e or better network cable.		
	Transmission Distance	The distance between two nodes is less than100M (the environment is good and the cable is good).		
	Frame Length	44 bytes~1498 bytes		
	Process Data	A single Ethernet frameis up to 1486 bytes.		
	Sync Jitter	<1us		
	Distributed Clock	64 bit		
	EEPROM Capacity	8kbit initialization datais written by the EtherCAT master station		
	Control Mode	CSP, HM, CSV, CST, PT		
	Sync Cycle	125μs		

SERVO Naming Rules

Drive Naming Rules

VD2021S A1G

Series

Maximum Current

Voltage

Encoder type

Function

VD2

003: 3A

S: 220V

E1: Incremental Encoder

P: Basic control

VD2F

010: 10A

T: 380V

A1: Absolute Encoder

G: Universal (Pos,Torque, Speed)

VD2L

014: 14A

H: High-speed DO

VD3E

016: 16A

R: Support External PID function

VD5L

019: 19A

D: Dynamic braking

021: 21A

025: 25A

030: 30A

050: 50A

P20-014014

Series

Double Axis Maximum Current

P20:Multi-axis Pulse Type Servo

003:3A

E20:Multi-axis Bus Type Servo

010:10A

014:14A

Single Axis Maximum Current

003:3A

010:10A

014:14A

016:16A

Servo model

Rated input

Rated output

Manufacture number

WECON Technology Co.,Ltd.

Model:VD2-014SA1G

Input:1PH/3PH AC 200~240V 50/60Hz

Output:3PH AC 0~240V 0~400Hz 14A

V1.0.0

D141312008281XXXXXX

MADE IN CHINA

WARNING

Danger

Please operate according to the manual and connect PE well in case of accident.

Caution

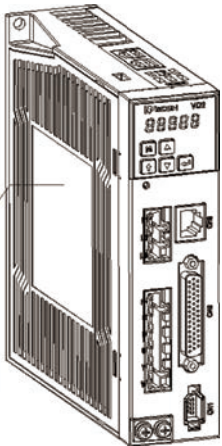
Incorrect wiring may cause servo overspeed and injury to the servo.

Electric

Don't touch the terminals during operation or power failure within 18min to avoid electric shock.

Hot

Do not touch the radiator to avoid burns.



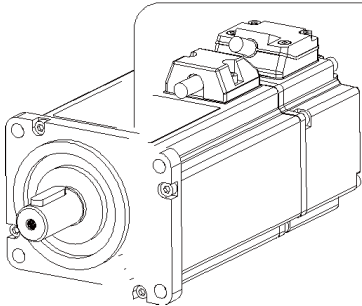
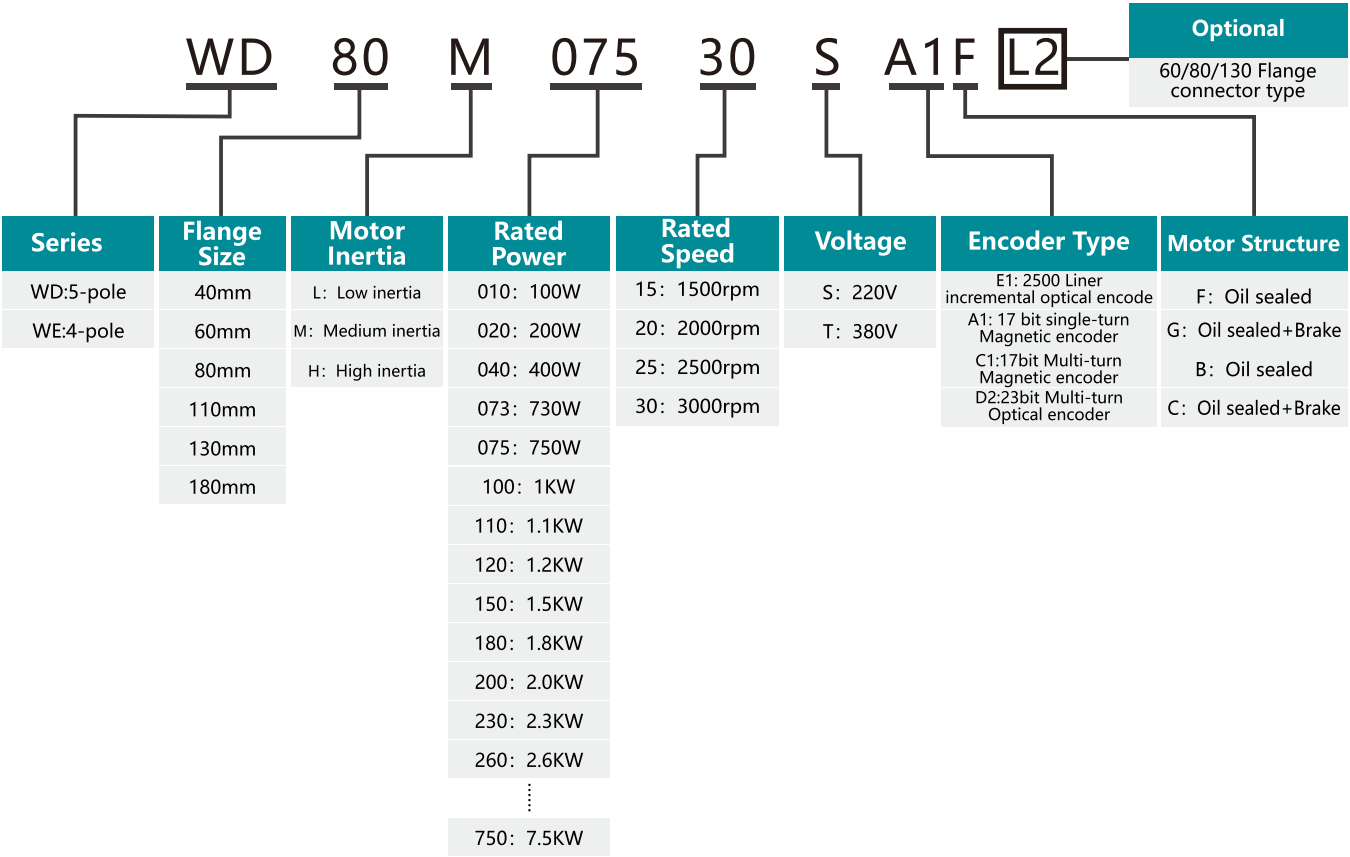
Servo Drive Matching Table

Servo Drives

Control type	Voltage level	Series	Model	Support motor	
Pulse	220V	P20	P20-010	(0.2-0.4)kW	
			P20-014	(0.6-0.75)kW	
			P20-016	(0.85-1.5)kW	
			P20-010010	Drives two axes at 400W each	
			P20-014010	Drives one 750W axis and one 400W axis	
			P20-014014	Drives two axes at 750W each	
		VD2F	VD2F-003SA1P	(0.1-0.2)kW	
			VD2F-010SA1P	(0.2-0.4)kW	
			VD2F-014SA1P	(0.6-0.75)kW Up to(0.85-1.0)kW	
		VD2L	VD2L-010SA1P	(0.2-0.4)kW	
			VD2L-014SA1P/D	(0.6-0.75)kW Up to(0.85-1.0)kW	
		VD2 (Type A)	VD2-010SA1G/R/H	(0.2-0.4)kW	
			VD2-014SA1G/R/H	(0.6-0.75)kW Up to(0.85-1.0)kW	
		VD2 (Type B)	VD2-016SA1G/R/H	(0.85-1.5)kW	
			VD2-019SA1G/R/H	(1.5-2.0)kW	
			VD2-021SA1G/R/H	(2.0-2.5)kW	
			VD2-025SA1G	(2.5-3.0)kW	
			VD2-030SA1G	(3.0-4.0)kW	
			VD2-016TA1G	(0.85-1.5)kW	
			VD2-019TA1G	(1.5-2.0)kW	
			VD2-021TA1G	(2.0-3.0)kW	
		380V	VD2 (Type C)	VD2-030TA1G	(3.0-5.0)kW
				VD2-040TA1G	(5.0-6.0)kW
				VD2-050TA1G	(7.5)kW
	EtherCAT	220V	VD5L	VD5L-003SA1P	(0.1-0.2)kW
				VD5L-010SA1P	(0.2-0.4)kW
				VD5L-014SA1P	(0.6-0.75)kW Up to(0.85-1.0)kW
VD5L-015SA1P				(0.6-0.75)kW Up to(0.85-1.0)kW	
VD3E (Type A)			VD3E-003SA1G	(0.1-0.2)kW	
			VD3E-010SA1G	(0.2-0.4)kW	
			VD3E-014SA1G	(0.6-0.75)kW Up to(0.85-1.0)kW	
VD3E (Type B)			VD3E-016SA1G	(0.85-1.5)kW	
			VD3E-019SA1G	(1.5-2.0)kW	
			VD3E-021SA1G	(2.0-2.5)kW	
			VD3E-025SA1G	(2.5-3.0)kW	
			VD3E-030SA1G	(3.0-4.0)kW	
			VD3E-016TA1G	(0.85-1.5)kW	
			VD3E-019TA1G	(1.5-2.0)kW	
			VD3E-021TA1G	(2.0-3.0)kW	
380V			VD3E (Type C)	VD3E-030TA1G	(3.0-5.0)kW
		VD3E-040TA1G		(5.0-6.0)kW	
		VD3E-050TA1G		(7.5)kW	

Remark: This matching table is for reference only.
The model selection and matching needs to be combined with the actual application scenario.

Motor Naming Rules



Nameplate

Model

Parameter

AC SERVO MOTOR

Model: WD80M-07530S-D2G

Pn: 0.75KW In: 4.4A

N: 3000r/min INS: F

Tn: 2.39Nm IP: 65

CE

M034S7200828B00D0001

Motor Code :XXXXXX

MADE IN CHINA

WECON Technology Co.,Ltd.

Serial number
QR code

Manufacturer code

Motor code

Servo Motors

220V motor model	Flange (mm)	Power (kW)	Rated speed (rpm)	Rated torque (N*m)	Rate current (A)	Allowable overload multiple	Pole pairs	Inertia level
WD40M-01030S-□□□	40	0.1	3000/6000	0.32/0.95	1.0/3.0	3	5	Middle
WD60M-02030S-□□□	60	0.2	3000/6000	0.64/1.91	1.7/5.7	3	5	Middle
WD60M-04030S-□□□	60	0.4	3000/6000	1.27/3.81	2.5/8.4	3	5	Middle
WD60M-06030S-□□□	60	0.6	3000/6000	1.91/5.73	3.6/10.8	3	5	Middle
WD80M-07530S-□□□	80	0.75	3000/6000	2.39/7.17	4.4/13.8	3	5	Middle
WD80M-10030S-□□□	80	1	3000/6000	3.18/9.54	5.8/17.4	3	5	Middle
WD80M-10025S-□□□	80	1	3000/4000	3.82/11.46	4.6/13.8	3	5	Middle

WD110M-12030S-□□□-B	110	1.2	3000/4500	3.82/11.46	5.2/16.4	3	5	Middle
WD110M-18030S-□□□-B	110	1.8	3000/4000	5.73/17.19	6.8/20.5	3	5	Middle

WD130M-08515S-□□□	130	0.85	1500/3000	5.41/16.23	4.6/14.2	3	5	Middle
WD130M-08515S-□□□-A	130	0.85	1500/3000	5.40/16.20	5.5/16.5	3	5	Middle
WD130M-13015S-□□□	130	1.3	1500/3000	8.28/24.84	7.7/23.7	3	5	Middle
WD130M-13015S-□□□-A	130	1.3	1500/3000	8.40/25.20	9.0/27.0	3	5	Middle
WD130M-18015S-□□□	130	1.8	1500/3000	11.46/34.38	9.8/29.4	3	5	Middle
WD130M-18015S-□□□-A	130	1.8	1500/3000	11.50/34.50	12.0/36.0	3	5	Middle
WD130M-23015S-□□□	130	2.3	1500/3000	14.64/43.92	12.4/38.4	3	5	Middle
WD130M-23015S-□□□-A	130	2.3	1500/3000	14.64/43.92	15.0/45.0	3	5	Middle

WD130M-10020S-□□□	130	1	2000/3000	4.8/17.0	6.0/18.0	3.5	5	Middle
WD130M-10020S-□□□-A	130	1	2000/3000	4.8/14.4	4.9/15.7	3	5	Middle
WD130M-11020S-□□□-A	130	1.1	2000/3000	5.4/16.2	7.5/22.5	3	5	Middle
WD130M-15020S-□□□	130	1.5	2000/3000	7.2/24.6	8.5/30.0	3	5	Middle
WD130M-15020S-□□□-A	130	1.5	2000/3000	7.2/21.6	7.8/23.4	3	5	Middle
WD130M-20020S-□□□	130	2	2000/3000	9.55/28.65	10.0/30.0	3	5	Middle
WD130M-20020S-□□□-A	130	2	2000/3000	9.55/28.65	10.0/30.0	3	5	Middle

WD130M-11020S-□□□-B	130	1.1	2000/4000	5.25/15.75	6.0/18.5	3	5	Middle
WD130M-17020S-□□□-B	130	1.7	2000/4000	8.12/24.36	9.4/29.2	3	5	Middle
WD130M-24020S-□□□-B	130	2.4	2000/4000	11.46/34.38	13.2/40.9	3	5	Middle

WD130M-15025S-□□□	130	1.5	2500/2800	5.73/17.19	6.0/18.0	3	5	Middle
WD130M-15025S-□□□-A	130	1.5	2500/3000	5.73/17.2	6.2/18.6	3	5	Middle
WD130M-26025S-□□□	130	2.6	2500/3000	9.93/29.79	10.5/31.5	3	5	Middle
WD130M-26025S-□□□-A	130	2.6	2500/3000	9.93/29.8	10.4/31.2	3	5	Middle
WD130M-38025S-□□□	130	3.8	2500/2800	14.5/42.0	16.0/48.0	3	5	Middle
WD130M-38025S-□□□-A	130	3.8	2500/3000	14.6/43.8	15.0/45.0	3	5	Middle

WD60H-02030S-□□□	60	0.2	3000/6000	0.64/2.2	1.8/6.3	3.5	5	High
WD60H-04030S-□□□	60	0.4	3000/5000	1.27/4.5	2.8/9.8	3.5	5	High
WD60H-06030S-□□□	60	0.6	3000/5000	1.91/5.73	4.0/12.0	3	5	High
WD80H-07530S-□□□	80	0.75	3000/5000	2.39/8.00	4.8/13.8	3	5	High
WD80H-10030S-□□□	80	1	3000/5000	3.20/9.54	4.8/14.4	3	5	High
WD80H-10025S-□□□	80	1	2500/3000	3.82/11.46	4.8/14.4	3	5	High
WD80H-10020S-□□□	80	1	2000/2500	4.77/14.31	4.8/12.6	3	5	High
WD130H-15030S-□□□	130	1.5	3000/4000	4.8/14.4	6.0/18.0	3	5	High

Servo Motors

220V motor model	Flange (mm)	Power (kW)	Rated speed (rpm)	Rated torque (N*m)	Rate current (A)	Allowable overload multiple	Pole pairs	Inertia level
WE60M-04030S-□□□	60	0.4	3000/5000	1.27/3.81	2.6/7.8	3	4	Middle
WE80M-07530S-□□□	80	0.75	3000/3600	2.39/7.1	3.0/9.0	3	4	Middle
WE80M-11030S-□□□	80	1.1	3000/3600	3.5/10.5	4.5/13.5	3	4	Middle
WE80M-12030S-□□□	80	1.2	3000/3600	4.0/12.0	4.5/13.5	3	4	Middle
WE110M-12030S-□□□	110	1.2	3000/3600	4.0/12.0	5.0/15.0	3	4	Middle
WE110M-15030S-□□□	110	1.5	3000/3600	5.0/15.0	6.0/18.0	3	4	Middle
WE110M-18030S-□□□	110	1.8	3000/3600	6.0/18.0	6.0/18.0	3	4	Middle
WE130M-15015S-□□□	130	1.5	1500/1800	10.0/25.0	6.0/15.0	2.5	4	Middle
WE130M-23015S-□□□	130	2.3	1500/1800	15.0/30.0	9.5/19.0	2	4	Middle
WE130M-10025S-□□□	130	1	2500/3000	4.0/12.0	4.0/12.0	3	4	Middle
WE130M-13025S-□□□	130	1.3	2500/3000	5.0/15.0	5.0/15.0	3	4	Middle
WE130M-15025S-□□□	130	1.5	2500/3000	6.0/18.0	6.0/18.0	3	4	Middle
WE130M-20025S-□□□	130	2	2500/3000	7.7/22.0	7.5/21.0	2.9	4	Middle
WE130M-26025S-□□□	130	2.6	2500/3000	10.0/25.0	10.0/25.0	2.5	4	Middle
WE130M-38025S-□□□	130	3.8	2500/3000	15.0/30.0	13.5/27.0	2	4	Middle

380Vmotor model	Flange (mm)	Power (kW)	Rated speed (rpm)	Rated torque (N*m)	Rate current (A)	Allowable overload multiple	Pole pairs	Inertia level
WD130M-08515T-□□□	130	0.85	1500/3000	5.41/16.23	3.1/9.5	3	5	Middle
WD130M-13015T-□□□	130	1.3	1500/3000	8.28/24.84	5.1/15.6	3	5	Middle
WD130M-18015T-□□□	130	1.8	1500/3000	11.46/34.38	6.3/19.2	3	5	Middle
WD130M-23015T-□□□	130	2.3	1500/3000	14.64/43.92	8.5/26.2	3	5	Middle
WD130M-23015T-□□□-A	130	2.3	1500/3000	14.6/43.8	15.0/45.0	3	5	Middle
WD130M-15020T-□□□-A	130	1.5	2000/3000	7.2/22.4	7.8/22.4	3	5	Middle
WD130M-20020T-□□□-A	130	2	2000/3000	9.55/28.65	10.0/30.0	3	5	Middle
WD130M-38025T-□□□-A	130	3.8	2500/3000	14.6/43.8	8.4/25.2	3	5	Middle
WD180M-29015T-□□□	180	2.9	1500/3000	18.6/55.8	11.4/34.2	3	5	Middle
WD180M-29015T-□□□-A	180	2.9	1500/3000	18.6/55.8	11.0/33.0	3	5	Middle
WD180M-44015T-□□□	180	4.4	1500/3000	28.4/71.0	16.0/40.0	2.5	5	Middle
WD180M-45015T-□□□-A	180	4.5	1500/3000	28.4/85.2	17.0/51.0	3	5	Middle
WD180M-55015T-□□□-A	180	5.5	1500/3000	35/87.5	21.0/52.5	3	5	Middle
WE130M-26025S-□□□	130	2.6	2500/3000	10.0/25.0	10.0/25.0	2.5	4	Middle

380V motor model	Flange (mm)	Power (kW)	Rated speed (rpm)	Rated torque (N*m)	Rate current (A)	Allowable overload multiple	Pole pairs	Inertia level
WE110M-25030T-□□□	110	2.5	3000/3500	8.0/24.0	4.5/13.5	3	4	Middle
WE130M-20025T-□□□	130	2	2500/5000	7.7/22.0	7.5/21.0	2.8	4	Middle
WE130M-26025T-□□□		2.6	2500/3000	10.0/25.0	10.0/25.0	2.5	4	Middle
WE130M-38025T-□□□		3.8	2500/3000	15.0/30.0	13.5/27.0	2	4	Middle
WE130M-53030T-□□□		5.3	3000/3600	17.0/34.0	19.5/48.75	2	4	Middle
WE130M-31015T-□□□		3.1	1500/1800	20.0/50.0	11.5/28.75	2.5	4	Middle
WE130M-42020T-□□□		4.2	2000/2200	20.0/40.0	14.0/35.0	2	4	Middle
WE180M-30015T-□□□	180	3	1500/1800	19.0/47.0	7.5/18.5	2.5	4	Middle
WE180M-43015T-□□□		4.3	1500/1800	27.0/67.0	10.0/25.0	2.5	4	Middle
WE180M-55015T-□□□		5.5	1500/1800	35.0/70.0	12.0/24.0	2	4	Middle
WE180M-75015T-□□□		7.5	1500/1800	48.0/96.0	20.0/40.0	2	4	Middle

Note: □□□ Notall motor models include the following categories

C1F : 17-bit multi-turn absolute magnetic encoder without brake

A1F : 17-bit single-turn absolute magnetic encoder without brake.

C1G : 17-bit multi-turn absolute magnetic encoder with brake.

A1G : 17-bit single-turn absolute magnetic encoder with brake.

D2F : 23-bit multi-turn absolute Optical encoder without brake.

D2G : 23-bit multi-turn absolute Optical encoder with brake.

Servo Cable Naming Rules

<u>E</u>	-	<u>J1394</u>	-	<u>R9M</u>	-	<u>3M</u>	<u>X7</u>	-	<u>A1</u>	-	<u>2</u>
①		②		③		④	⑤		⑥		⑦

① 4-core CPU
E:Encoder adapter cable
② Drive side connector
J1394:1394 connector
D15G:DB15 male connector

③ Motor side connector
R9M:9-core rectangular female connector
MC7S:7-core straight female connector
H28K7M:7-core 28mm aviation female connector
CM10:11-core 11mm aviation female connector
MC7P:7-core straight female connector (L2)
R15M:15-core rectangular female connector
H28J15M:15-core 28mm aviation female connector

④ Cable length
3M:3M
5M:5M
7M:7M
... ...

⑤ Number of cores
X5:5 cores
X7:7 cores

⑥ Wire size
A:0.2mm/0.14mm
A1:0.2mm/0.14mm with battery box
... ...

⑦ Others
1:Ordinary cable
2:High flex cable
.....

<u>P</u>	-	<u>U301</u>	-	<u>H28J4M</u>	-	<u>5M</u>	<u>X4</u>	-	<u>C</u>	-	<u>1</u>
①		②		③		④	⑤		⑥		⑦

① Cable type
P:Power adapter cable/brake cable
② Drive side connector
Z3O1:3-core pin-type cold-pressed terminal and 1-core O-type cold-pressed terminal
Z3O3: 3-core pin-type cold-pressed terminal and 3-core O-type cold-pressed terminal
Z4O2:4-core pin-type cold-pressed terminal and 2-core O-type cold-pressed terminal
U3O1:3-core U-type cold-pressed terminal and 1-core O-type cold-pressed terminal
U3O3: 3-core U-type cold-pressed terminal and 3-core O-type cold-pressed terminal
Z6:6-core pin-type cold-pressed terminal
O2:2-core O-type cold-pressed terminal

③ Motor side connector
18A6:6-core 23mm aviation female connector
R4M:4-core rectangular female connector
MC4S: 4-core straight female connector
MC6S: 6-core straight female connector
H28J4M: 4-core 28mm aviation female connector
H32J4M: 4-core 32mm aviation female connector
R2M:2-core rectangular female connector
MC4H: 4-core H-type straight female connector
MC6H:6-core H-type straight female connector

④ Cable length
3M:3M
5M:5M
7M:7M
10M:10M
... ...

⑤ Number of cores
X2:2 cores
X4:4 cores
X6:6 cores
... ...

⑥ Wire size
D:0.5mm
E:0.75mm
B:1.0mm
F:1.5mm
C:2.5mm

⑦ Others
1:Ordinary cable
2:High flex cable

Servo Cable Matching Table

Motor model	Matching drive	Power cable /Brake cable	Encoder cable
WE60M-○○○ -□□□ WE80M-○○○ -□□□	VD2 (Type A)/ VD3E (Type A)	Power cable: P-Z3O1-R4M-*MX4 Brake cable: Brake terminals included; cable need soldering.	Single-turn: E-J1394-R9M-*MX5-A Multi-turn: E-J1394-R9M-*MX7-A1
	P20/VD2L/VD2F/VD5L	Power cable: P-Z4-R4M-*MX4 Brake cable: Brake terminals included; cable need soldering.	
WD40M-○○○ -□□□ WD60M-○○○ -□□□ WD60H-○○○ -□□□ WD80M-○○○ -□□□ WD80H-○○○ -□□□	VD2 (Type A)/ VD3E (Type A)	Power cable: P-Z3O1-R4M-*MX4 Brake cable: P-O2-R2M-3MX2-D	Single-turn: E-J1394-R9M-*MX5-A Multi-turn: E-J1394-R9M-*MX7-A1
	P20/VD2L/VD2F/VD5L	Power cable: P-Z4-R4M-*MX4 Brake cable: P-O2-R2M-3MX2-D	
WD40M-○○○ -□□□-L2	VD2 (Type A)/ VD3E (Type A)	Without brake: P-Z3O1-MC6P-*MX4 With brake: P-Z3O3-MC6P-*MX6	Single-turn: E-J1394-MC7P-*MX5-A Multi-turn: E-J1394-MC7P-*MX7-A1
	P20/VD2L/VD2F/VD5L	Without brake: P-Z4-MC6P-*MX4 With brake: P-Z4O2-MC6P-*MX6	
WD60M-○○○ -□□□-L2 WD80M-○○○ -□□□-L2	VD2 (Type A)/ VD3E (Type A)	Without brake: P-Z3O1-MC4S-*MX4 With brake: P-Z3O3-MC6S-*MX6	Single-turn: E-J1394-MC7P-*MX5-A Multi-turn: E-J1394-MC7P-*MX7-A1
	P20/VD2L/VD2F/VD5L	Without brake: P-Z4-MC4S-*MX4 With brake: P-Z4O2-MC6S-*MX6	
WD60H-○○○ -□□□-L2 WD80H-○○○ -□□□-L2	VD2 (Type A)/ VD3E (Type A)	Without brake: P-Z3O1-MC4H-*MX4 With brake: P-Z3O3-MC6H-*MX6	Single-turn: E-J1394-MC7P-*MX5-A Multi-turn: E-J1394-MC7P-*MX7-A1
	P20/VD2L/VD2F/VD5L	Without brake: P-Z4-MC4H-*MX4 With brake: P-Z4O2-MC6H-*MX6	
WE110M-○○○ -□□□ WE130M-○○○ -□□□ WD130M-○○○ -□□□-A	VD2 (Type A)/ VD3E (Type A)	Power cable: P-Z3O1-H28J4M-*MX4 Brake cable: Brake terminals included; cable need soldering.	Single-turn: E-J1394-H28K7M-*MX5-A Multi-turn: E-J1394-H28K7M-*MX7-A1
	VD2 (Type B)/ VD3E (Type B) VD2 (Type C)/ VD3E (Type C)	Power cable: P-U3O1-H28J4M-*MX4 Brake cable: Brake terminals included; cable need soldering.	
WD110M-○○○ -□□□-B WD130M-○○○ -□□□-B WD130M-○○○ -□□□ WD130H-○○○ -□□□	P20/VD2L/VD2F/VD5L	Power cable: P-Z4-H28J4M-*MX4 Brake cable: Brake terminals included; cable need soldering	Single-turn: E-J1394-CM10-*MX5-A Multi-turn: E-J1394-CM10-*MX7-A1
	VD2 (Type A)/ VD3E (Type A)	Without brake: P-Z3O1-18A6-*MX4 With brake: P-Z3O3-18A6-*MX6	
WD110M-○○○ -□□□-L2-B WD130M-○○○ -□□□-L2	VD2 (Type B)/ VD3E (Type B) VD2 (Type C)/ VD3E (Type C)	Without brake: P-U3O1-18A6-*MX4 With brake: P-U3O3-18A6-*MX6	Single-turn: E-J1394-MC7P-*MX5-A Multi-turn: E-J1394-MC7P-*MX7-A1
	P20/ VD2L/ VD2F/ VD5L	Without brake: P-Z4-18A6-*MX4 With brake: P-Z4O2-18A6-*MX6	
WE180M-○○○ -□□□ WD180M-○○○ -□□□ WD180M-○○○ -□□□-A	VD2 (Type A)/ VD3E (Type A)	Without brake: P-Z3O1-18A6-*MX4 With brake: P-Z3O3-18A6-*MX6	Single-turn: E-J1394-H28K7M-*MX5-A Multi-turn: E-J1394-H28K7M-*MX7-A1
	VD2 (Type B)/ VD3E (Type B) VD2 (Type B)/ VD3E (Type B)	Without brake: P-U3O1-18A6-*MX4 With brake: P-U3O3-18A6-*MX6	
WE180M-○○○ -□□□ WD180M-○○○ -□□□ WD180M-○○○ -□□□-A	VD2 (Type B)/ VD3E (Type B) VD2 (Type B)/ VD3E (Type B)	Without brake: P-Z4-18A6-*MX4 With brake: P-Z4O2-18A6-*MX6	Single-turn: E-J1394-MC7P-*MX5-A Multi-turn: E-J1394-MC7P-*MX7-A1
	VD2 (Type B)/ VD3E (Type B) VD2 (Type B)/ VD3E (Type B)	Without brake: P-U3O1-H32J4M-*MX4 Power cable: P-U3O1-H32J4M-*MX4 Brake cable: Brake terminals included; cable need soldering.	

Note: ○○○ is corresponding to motor power, motor speed, voltage level respectively,□□□See page 48 for details.

The diagram illustrates the V-Net architecture for IIoT. At the center is the **V-NET** cloud. Above it, four main components are connected: **Azure** (IIoT Platform Manufacturers), **MES** (Factory System), **Manager**, and **Engineer**. Below these are four circular nodes: **Open Cloud Mode**, **Data Connectivity**, **Large-Screen Display**, and **Remote Commissioning**. The V-Net cloud also connects to **Device Management** and **Unattended Duty** nodes. On the left, these connect to **Equipment Manufacturers**, **Operator**, and **Distributor**. On the right, they connect to **Operator** and **Equipment Manufacturers**. At the bottom, the V-Net cloud connects to a **V-BOX** (4G/WIFI/Ethernet) and an **ig IoT HMI**. A dashed line separates the V-Net components from a list of application areas: **Smart Greenhouse**, **Sewage Treatment**, **HVAC**, **Packing Machine**, **Environmental Protection Equipment**, **Farm Breeding**, **Oxygen Generating Equipment**, and **Woodworking Machine**.

The diagram illustrates the V-Net architecture, centered around a cloud icon labeled "V-NET". The architecture is organized into several functional layers and components:

- Global Multiple Servers:** This central component is connected to a vertical stack of locations: Bangkok, Istanbul, Beijing, Large-screen Display, Centralized Display, ig IoT HMI, and V-BOX.
- System Integration:** This component is connected to the Global Multiple Servers and the Device Access component.
- Device Access:** This component is connected to the System Integration, the Security component, and the Data Transfer component.
- Security:** This component is connected to the Device Access, the SIM-Card, and the Data Transfer component.
- SIM-Card:** This component is connected to the Global Multiple Servers and the Multi-language component.
- Multi-language:** This component is connected to the SIM-Card and the Unattended Operation component.
- Unattended Operation:** This component is connected to the Multi-language component and the Remote Commissioning component.
- Remote Commissioning:** This component is connected to the Unattended Operation, the Virtual Deployment, and the Data Transfer component.
- Virtual Deployment:** This component is connected to the Remote Commissioning and the Data Transfer component.
- Data Transfer:** This central component is connected to the Device Access, Security, Virtual Deployment, and Remote Commissioning components. It is also connected to a stack of interfaces: HTTP Interface, OPC Interface, and Edge Computing.
- Interconnection and Management:** The Remote Commissioning component is connected to a vertical stack of management functions: Inter Connection, Equipment Template, Multiple Users & Permissions, and Equipment Sharing & Replacement.
- WVPN/Serial Port:** This label is positioned between the Unattended Operation and Remote Commissioning components, indicating the communication protocol.
- Cloud SCADA and Map Monitoring:** These components are connected to the Remote Commissioning component.

Managers can assign V-NET permissions to users at the corresponding levels by establishing users at various levels (4 levels in total), no matter how many devices there are, they could be managed by one person.

Server Location	Country or Region
Beijing	China
Bangkok	Asia and Oceania
Istanbul	Europe, America, Middle East and Africa

- Chinese & English for main interface;
- User-defined three kinds of languages supported in project of Cloud SCADA;
- Languages switchable.

WECON V-BOX



Support RS485/RS422,Optional for WiFi, 4G, GPS

V-BOX E Series Specifications



General			
Model		E-00	E-4G/E-4G-L
Item		Specifications	
Storage	CPU	ARM9	
	Flash	128MB	
	RAM	DDRII 64MB	
	SD Card	N/A	
I/O Ports	USB	OTG : USB HOST/USB DEVICE	
	Serial Ports	COM1: RS232, RS422/RS485(2 in 1)	
	Ethernet	1 Ethernet Port	
	WIFI Module	N/A	
Power	4G Module	N/A	4G
	Power Supply	24V DC (12~28V DC)	
	Power Consumption	< 10W	
Dimension	Enclosure	Cold-rolled steel sheets	
	Dimension (W*H*D)	101.0mm*73.2mm*26.8mm	
	Wall Hanging Dimension	110.0mm*15.6mm	
	Weight (KG)	0.26	
Environment	Vibration Resistance	IEC61131-2 Standard	
	Storage Temperature	-20°C~70°C	
	Working Temperature	-10°C~60°C	
	Relative Humidity	10~85%RH (Non-condensing)	
CE Certification		CE Marked	
FCC Certification		FCC Class A Marked	
Real-time Monitoring Points		200	250
Alarm Monitoring Points		50	100
History Monitoring Points		20	50
History Storage/Storage capacity		60 Days/1 Million	90 Days/1 Million
Normal Pass-through		YES	
WVPN Pass-through		N/A	
Edge Computing		N/A	YES
API Interface		YES	
Remote Update		YES	
Configuration Download/Upload		YES	
Off-line Transmission		YES	
GPS		N/A	LBS
E-4G model frequency code			
LTE FDD	LTE TDD	WCDMA	GSM
B1/B3/B5/B8	B34/B38/B39/B40/B41	B1/B5/B8	900/1800MHz

Remark: Please contact us for confirmation about 4G Compatibility before purchase.

Built-in IOs



Built-in
2*DI & 2*DO relay
(H Series only)

Pass-through Function



Support WVPN Pass-through,
Serial Port Pass-through
to realize PLC remote debugging or download

Edge Computing



Simple logic control could
be realized
by built-in Lua Script.

OpenCloud Mode



V-BOX can be connected
to third-party platforms
through OpenCloud Mode.

Protocols



300+ protocols
of main brands PLC
with ethernet and serial ports

Installations



DIN rail & mounting
Hole installation

Quick Access



Connect to V-NET easily by plugging
in network cables or IoT SIM card
(China cloud only)

Indicators



V-NET Connection indicator
4G Signal Intensity indicator
PLC Communication Status indicator

V-BOX H Series Specifications

General					
Model		H-00	H-WF	H-4G/H-SG	H-AG
Item		Specifications			
CPU		Cortex A7			
Storage	Flash	128MB			
	RAM	DDRIII 128MB			
I/O Ports	USB	HOST/DEVICE: USB OTG Switch			
	Serial Ports	COM1: RS232, RS422/RS485 (2 in 1)			
		RS485(2 in 1) 【COM2: RS485, COM3: RS485】			
	Ethernet	3 Ethernet Ports			
	WIFI Module	N/A	YES	N/A	N/A
	4G Module	N/A	N/A	4G	4G (Global)
	I/O	2 inputs with optocoupler isolation;2 relay outputs			
Power	Power Supply	24V DC (12~28V DC)			
	Power Consumption	<10W			
Dimension	Enclosure	PC+ABS			
	Dimension (W*H*D)	131.0mm*100.5mm*46.0mm			
	Weight (KG)	0.3			
Environment	Vibration Resistance	IEC61131-2 Standard			
	Storage Temperature	-20°C~70°C			
	Working Temperature	-10°C~60°C			
	Relative Humidity	10~85%RH (Non-condensing)			
CE Certification		CE Marked			
FCC Certification		FCC Class A Marked			
Real-time Monitoring Points		300	300	500	600
Alarm Monitoring Points		200	200	300	300
History Monitoring Points		50	50	100	100
History Storage/Storage capacity		90 Days/1 Million		180 Days/1 Million	
Normal Pass-through		YES			
WVPN Pass-through		N/A	YES	YES	YES
Edge Computing		YES			
API Interface		YES			
Remote Update		YES			
Configuration Download/Upload		YES			
Off-line Transmission		YES			
GPS		N/A		LBS/GPS	LBS
H-4G model frequency code					
LTE FDD	LTE TDD	TD-SCDMA	WCDMA	CDMA	GSM
B1/B3/B5/B8	B34/B38/B39/B40/B41	B34/B39	B1/B8	BC0	900/1800MHz
H-AG model frequency code					
LTE FDD		LTE TDD		UMTS	GSM
B1/B2/B3/B4/B5/B7/B8/B12/B13/B18/ B19/B20/B25/B26/B28		B38/B39/B40/B41		B1/B2/B4/B5/B6/B8/B19	B2/B3/B5/B8

Remark: Please contact us for confirmation about 4G Compatibility before purchase.

V-BOX RE Series Specifications

General			
Model		RE-00	RE-4G
Item		Specifications	
CPU		High Performance CPU	
Storage	Flash	128MB	
	RAM	64MB	
	SD Card	N/A	
I/O Ports	USB	OTG: USB HOST / USB DEVICE	
	Serial Ports	COM1: RS232, RS422/RS485 (2 in 1)	
	Ethernet	1* Ethernet Port	
	WIFI Module	N/A	
	4G Module	N/A	4G
Power	Power Supply	24V DC (12~28V DC)	
	Power Consumption	< 10W	
Dimension	Enclosure	Cold-rolled steel sheets	
	Dimension (W*H*D)	101.0mm*73.2mm*26.8mm	
	Weight (KG)	0.26	
Environment	Vibration Resistance	IEC61131-2 Standard	
	Storage Temperature	-20℃~70℃	
	Working Temperature	-10℃~60℃	
	Relative Humidity	10~90%RH (Non-condensing)	
CE Certification		CE Marked	
FCC Certification		FCC Class A Marked	
Real-time Monitoring Points		100	
Alarm Monitoring Points		20	
History Monitoring Points		50	
History Storage/Storage capacity		60 Days/1 Million	
Normal Pass-through		YES	
WVPN Pass-through		YES	
Edge Computing		YES	
API Interface		YES	
Off-line Transmission		YES	
GPS		N/A	LBS
Big Screen Monitoring		YES	

E-4G model frequency code			
LTE FDD	LTE TDD	WCDMA	GSM
B1/B3/B5/B8	B34/B38/B39/B40/B41	B1/B5/B8	900/1800MHz

Remark: Please contact us for confirmation about 4G Compatibility before purchase.

V-BOX RH Series Specifications

General					
Model		RH-00	RH-W	RH-G	RH-AG
Item		Specifications			
CPU		High Performance CPU			
Storage	Flash	4GB			
	RAM	1GB			
	TF Card	YES			
I/O Ports	USB HOST	USB 2.0x2 (Non-isolated)			
	USB DEVICE	Type-C x 1 (Only supports downloading projects)			
	Serial Ports	COM1: RS232, RS422/RS485			
		COM2: RS485			
	Ethernet	2 * Ethernet ports			
	WIFI Module	N/A	YES	N/A	N/A
	4G Module	N/A	N/A	YES	YES(Global)
Power	Power Supply	24V DC (12~28V DC)			
	Power Consumption	< 10W			
Dimension	Enclosure	Plastic+ABS (Polycarbonate)			
	Dimension (W*H*D)	125.0mm*93.7mm*51.0mm			
	Weight (KG)	0.30			
Environment	Vibration Resistance	IEC61131-2 Standard			
	Storage Temperature	-20℃~70℃			
	Working Temperature	-10℃~60℃			
	Relative Humidity	10~90%RH (Non-condensing)			
CE Certification		CE Marked			
FCC Certification		FCC Class A Marked			
Real-time Monitoring Points		300	500	500	1000
Alarm Monitoring Points		200	400	400	800
History Monitoring Points		100	200	200	400
History Storage/Storage capacity		180 Days/1 Million			
Pass-through		YES(Normal / WVPN)			
Edge Computing		YES			
API Interface		YES			
Off-line Transmission		YES			
GPS		N/A			YES
Programming		PIStudio			
Free-tag Protocol		Wecon LX6V / LX6C	Wecon LX6V / LX6C	Wecon LX6V / LX6C	Major PLC brands, FANUC CNC
Big Screen Monitoring		YES			
Max. HDMI Output Resolution		1920*1080	2560*1440	2560*1440	3840*2160
Touchscreen Function		Only Support Wecon WS21 Screen			
RH-G model frequency code					
LTE FDD			LTE TDD		
B1/B3/B5/B8			B34/B38/B39/B40/B41		
RH-AG model frequency code					
LTE FDD		LTE TDD		WCDMA	GSM(MHz)
B1/B2/B3/B4/B5/B7/B8/B12/B13/B18/ B19/B20/B25/B26/B28/B66		B34/B38/B39/B40/B41		B1/B2/B4/B5/B6/B8/B19	850/900/1800/1900

Remark: Please contact us for confirmation about 4G Compatibility before purchase.

V-BOX RH Series Specifications

General				
Model		RH-WG	RH-WG-LA	RH-WG-CNC
Item		Specifications		
CPU		High Performance CPU		
Storage	Flash	4GB		
	RAM	1GB		
	TF Card	YES		
I/O Ports	USB HOST	USB 2.0x2 (Non-isolated)		
	USB DEVICE	Type-C x 1 (Only supports downloading projects)		
	Serial Ports	COM1: RS232, RS422/RS485		
		COM2: RS485		
	Ethernet	2 * Ethernet ports		
	WIFI Module	YES		
	4G Module	YES		
Power	Power Supply	24V DC (12~28V DC)		
	Power Consumption	< 10W		
Dimension	Enclosure	Plastic+ABS (Polycarbonate)		
	Dimension (W*H*D)	125.0mm*93.7mm*51.0mm		
	Weight (KG)	0.30		
Environment	Vibration Resistance	IEC61131-2 Standard		
	Storage Temperature	-20℃~70℃		
	Working Temperature	-10℃~60℃		
	Relative Humidity	10~90%RH (Non-condensing)		
CE Certification		CE Marked		
FCC Certification		FCC Class A Marked		
Real-time Monitoring Points		300	300	300
Alarm Monitoring Points		200	200	200
History Monitoring Points		100	100	100
History Storage/Storage capacity		180 Days/1 Million		
Pass-through		YES(Normal / WVPN)		
Edge Computing		YES		
API Interface		YES		
Off-line Transmission		YES		
GPS		N/A	YES	N/A
Programming		PIStudio		
Free-tag Protocol		Wecon LX6V / LX6C	Major PLC brands	Wecon LX6V / LX6C, FANUC CNC
Big Screen Monitoring		YES		
Max. HDMI Output Resolution		3840*2160	3840*2160	3840*2160
Touchscreen Function		Only Support Wecon WS21 Screen		
WG / WG-L model frequency code				
LTE FDD		LTE TDD		
B1/B3/B5/B8		B34/B38/B39/B40/B41		

Remark: Please contact us for confirmation about 4G Compatibility before purchase.

VC

Multifunctional Vector VFD



Single-phase 220V: 0.75-2.2kW
Three-phase 380V: 0.75-37kW



Excellent control algorithm



Support flexible expansion



Wide voltage input



Compatible with synchronous / asynchronous motor



Compact structure design



Rich application macro parameters

SPECIFICATION

Item		Pecification	
Controlled Characteristic	Control Mode	V/F	SVC
	Starting Torque	1Hz/100% Rated torque	0.5Hz/150% Rated torque
	Range of Speed Regulation	1:50	1:100
	Rotating Speed	≤1% Rated synchronous speed	≤0.5% Rated synchronous speed
	Carrier Frequency	0.6kHz~16kHz	
	Overload Capacity	150% Rated current 60s; 180% Rated current 2s	
	Torque Boost	Automatic torque increase; Manual torque increase 0.1~30.0%	
I/O	The Range of Input Voltage	Single-phase 200V-240V; Three-phase 380V-480V Allowable fluctuation range: -15%~10%	
	The Range of Input Frequency	50/60Hz Allowable fluctuation range: ±5%	
	The Range of Output Voltage	0~Input, Fluctuation range: <5%	
	The Range of Output Frequency	SVC: 0-500Hz V/F: 0-1000Hz Fluctuation range: ±5% of Maximum frequency	
Run Control	Run command channel	3 kinds of channels: Operation panel setting, Control terminal setting, Serial communication port given; Can change by different ways	
	frequency source	Digital setting, panel pulse potentiometer setting, linear voltage setting, curve voltage setting, analog current setting, serial communication setting, etc. Can be switched in a variety of ways	
	Auxiliary frequency source	Multiple auxiliary frequency sources. Frequency synthesis and frequency fine-tuning can be performed	
	Input terminal	4 digital input terminals (DI1-D14). DI4 supports high-speed pulse input. 0 to 20kHz 2 analog input terminals (AI1-AI2). Support AI change to DI by setting parameters	
	Output terminal	1 open-collector output terminal; 2 relay output terminal 1 analog output terminal	
Basic Function	DC braking function	DC braking frequency: 0.00 Hz ~ 60.00 Hz; Braking time: 0.0 s ~ 60.0 s Braking action current value: 0.0% ~ 150.0%	
	V/F curve	Linear, multi-point type, square type, 1.1-1.9 power curve, V/F completely separated type	
	Acceleration and deceleration curves	Linear or S-curve acceleration and deceleration mode, acceleration and deceleration time range: 0~6500s	
	Multi-speed operation	Up to 16 segment speeds are achieved through the control terminal	
	External keyboard	Standard, can upload and downtransfer inverter function code information, to achieve fast parameter replication	
	Built-in PID	It is convenient to realize the closed-loop control system of process control	
	Automatic voltage adjustment AVR	Standard, automatic current and voltage limit during operation to prevent frequent overvoltage trip	
	Over voltage over loss rate control	Automatic current and voltage limit during operation to prevent frequent overvoltage trip	
	Fast current limiting function	The standard configuration minimizes overcurrent faults and protects the normal operation of the equipment	
	Torque qualification and control	Automatic torque limit during operation to prevent frequent overcurrent tripping	
	Power on the safety self-test of peripheral devices	It can realize the safety detection of peripheral devices such as grounding and short circuit	
	Timing control function	Timing control function: set time range 0h ~ 65000h	
	Defensive function	Power-on motor short circuit detection, input and output phase loss protection, over current protection, over voltage protection, under voltage protection, overheat protection, overload protection	
Display and Keyboard Operation	LED display	5 digit LED display	
	Parameter locking function	Set parameter read-only control to prevent misoperation	
Service Environment	Place of use	Indoor, free from direct sunlight, no dust, corrosive gas, flammable gas, oil mist, water vapor, dripping or salt	
	Altitude	Less than 1000m; When the sea level is higher than 1000m, the sea level must be reduced by 1% for every 100m rise. The maximum sea level is 2000m	
	Environment temperature	-20°C~45°C, Derating is required when the temperature exceeds 45°C. For every 1°C increase in the ambient temperature, the derating is about 1%. The maximum ambient temperature is 50°C	
	Humidity	≤95%RH, Avoid condensation	
	Vibration	Vibration acceleration less than 0.6g	
	Storage temperature	-25°C~60°C	

PRODUCT ADVANTAGES

【Easy Maintenance】

The cooling fan can be removed independently without complicated operations.

【Independent Air Duct Design】

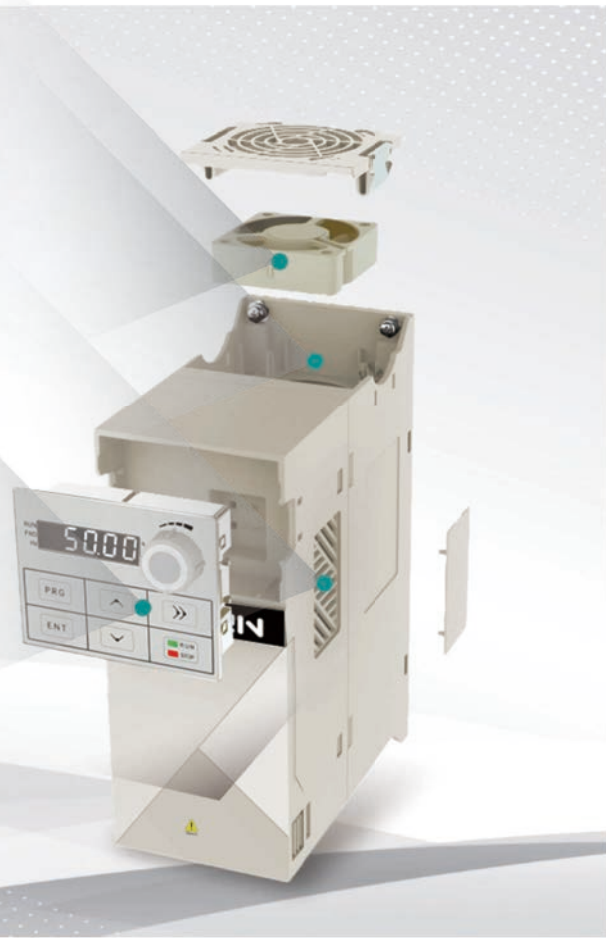
The entire series features an independent air duct design, enhancing product protection and preventing issues such as moisture and dust accumulation on the circuit boards.

【Convenient and Easy to Use】

Standard with removable keyboard, can be equipped with control cabinet installation.

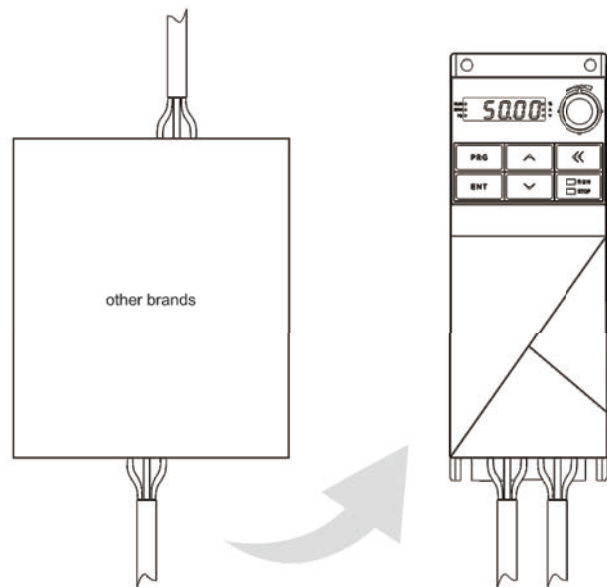
【High Efficiency Heat Dissipation】

Side opening ventilation, radiator special design, can significantly improve the heat dissipation efficiency.
(additional side hole dust cover, flexible use)



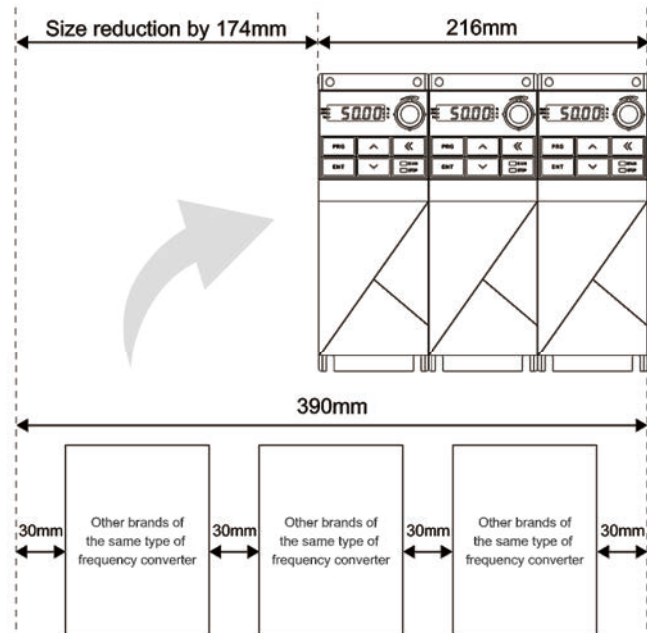
【Single Side Wiring】

Single-sided wiring is beneficial to the layout of internal components of the supporting control cabinet, making the installation location more flexible.



【Narrow-body Structure Appearance】

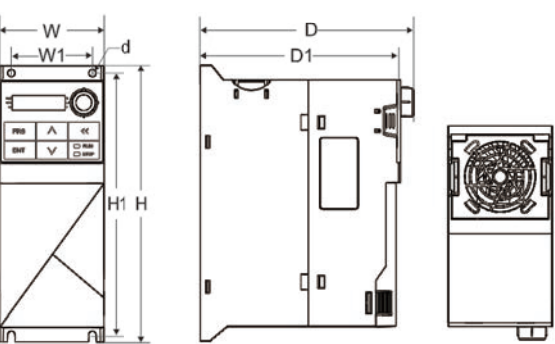
Realize compact product volume, support seamless side-by-side installation, reduce the volume by about 44% compared to traditional products. (4kW)



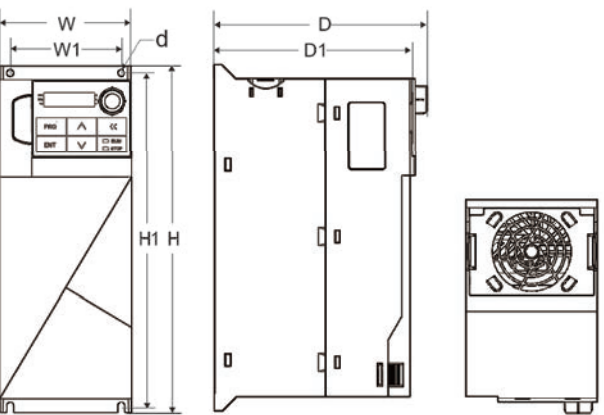
SELECTION GUIDE

Model	Rated power	Power capacity	Input current	Output current	Adaptive motor	
	kW	kVA	A	A	kW	HP
Input: Single-phase 200~240V & Output Three-phase 0~Input						
VC-2SR75B-E	0.75	1.5	8.2	4.5	0.75	1
VC-2S1R5B-E	1.5	3	14	7	1.5	2
VC-2S2R2B-E	2.2	4	23	9.6	2.2	3
Input: Three-phase 380~480V & Output Three-phase 0~Input						
VC-4TR75B-E	0.75	1.5	3.4	2.5	0.75	1
VC-4T1R5B-E	1.5	3	5	3.8	1.5	2
VC-4T2R2B-E	2.2	4	5.8	5.1	2.2	3
VC-4T004B-E	4	5.9	10.5	9	4	5.5
VC-4T5R5B-E	5.5	8.9	14.6	13	5.5	7.5
VC-4T7R5B-E	7.5	11	20.5	17	7.5	10
VC-4T011B-E	11	17	26	25	11	15
VC-4T015B-E	15	21	35	32	15	20
VC-4T018R5B-E	18.5	24	38.5	37	18.5	25
VC-4T022B-E	22	30	46.5	45	22	30
VC-4T030B-E	30	40	62	60	30	40
VC-4T037B-E	37	57	76	75	37	50

DIMENSION (UNIT: MM)



Model	External Dimension				Installation Dimension		Hole Size
	H	W	D	D1	H1	W1	d
VC-2SR75B-E	190	72	146	138	180	56	5
VC-2S1R5B-E							
VC-2S2R2B-E							
VC-4TR75B-E	190	72	146	138	180	56	5
VC-4T1R5B-E							
VC-4T2R2B-E							
VC-4T004B-E							



Model	External Dimension				Installation Dimension		Hole Size
	H	W	D	D1	H1	W1	d
VC-4T5R5B-E	250	95	153.6	145	240	80	5
VC-4T7R5B-E							
VC-4T011B-E	334	120	188.6	180	322	100	6
VC-4T015B-E							
VC-4T018R5B-E	388	145	195.1	182.7	374	116	6
VC-4T022B-E							
VC-4T030B-E							
VC-4T037B-E	450	180	204	195	430	144	7

VB

High Performance Vector Frequency Converter



Single-phase 220V : 0.75~2.2kW
Three-phase 220V : 0.75~15kW
Three-phase 380V : 0.75~400kW



Wide power range
Dual voltage optional



Multi-dimensional protection
Safe and reliable



Cabinet installation
Strong heat dissipation capacity



Compatible with synchronous
motor & asynchronous motor



Random carrier function
Quiet and efficient

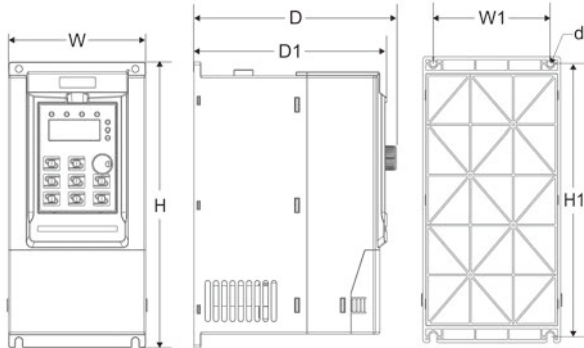


Multi-type I/O function
Flexible control

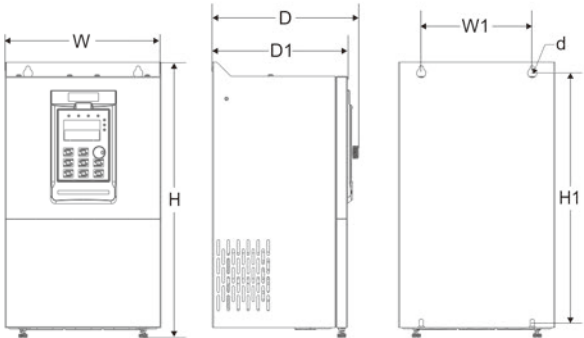
Specification Parameter

Item		Description	
Control Characteristics	Control Mode	Sensorless vector control (SVC)	V/F Control
	Starting Torque	0.5Hz/150%	0.5Hz/100%
	Speed Adjustment Range	1: 100	1: 50
	Speed Holding Precision	±0.5%	±1%
	Carrier Frequency	0.5kHz ~ 16kHz; The carrier frequency can be automatically adjusted according to the load characteristics	
	Overload Capacity	G type: 150% rated current for 60s; 180% rated current for 1s P type: 120% rated current for 60s; 150% rated current for 1s	
	Torque Compensation	Automatic: 0.0%; Manual : 0.1%-30.0%	
Operation Control	Input Voltage Range	220V; fluctuation range: 220V(-15%)~220V(+15%);380V/415V/440V; fluctuation range: 380V(-15%)~440V(+10%)	
	Input Frequency Range	50/60Hz; fluctuation range: ±5%	
	Output Voltage Range	0- input voltage, Error limit 5%	
	Output Frequency Range	SVC: 0-320Hz; V/F: 0-1000Hz	
	Command Running Channel	Three kinds of channels: 1. Operation keyboard 2.Control terminal 3.Serial communication port, switchable by many ways	
	Frequency Source	Digital setting, Potentiometer of operation board, Analog Voltage Signal, Analog Current Signal, Communication port settin, switchable by many ways	
	Auxiliary Frequency Source	Multiple auxiliary frequency source, capable of frequency synthesis and frequency trimming	
Basic Functions	Input Terminals	◆ 6 Digital Input Terminals ◆ 2 Analot Input Terminals	
	Output Terminals	◆ 1 Open Collector Output Terminals; ◆ 2 Relay Output Terminals ◆ 2 Analog Output Terminals (Model with a power of less than 7.5kW only have one)	
	DC Braking	Braking time: 0.0s ~ 100.0s, Braking current value: 0.0% ~ 100.0%	
	V/F Curve	Three types: linear, multipoint, square V/F curve	
	Acceleration and Deceleration Curve	Linear mode and S curve acceleration and deceleration mode; 4 groups of acceleration and deceleration time; the range of acceleration and deceleration time0.0~6500.0S	
	Simple PLC, Multi-speed Control	Up to 16 steps speed can be realized by integrated sjmple PLC and control terminals function	
	Integrated PID	Closed-loop control system	
	AVR Function	When grid voltage changes, it keeps output voltage constant automatically	
	Control of Overvoltage, Overcurrent, Speed Stall	The current and voltage are limited automatically during the running process so as to avoid frequent tripping due to overvoltage/overcurrent	
	Rapid Current Limit	Decrease overcurrent at max, protect VFD to operate regularly	
	Torque Limit and Control	Limit the torque automatically and prevent frequent over current trippingduring the running process	
	Power peripheral and Safety Self-checking	To realize self checking of peripheral equipment at power on, such as grounding fault, short circuit fault, etc	
	Timing Control	Timing control range:0h~65535h	
Display and Panel Operation	LED Display	5 bits LED Display	
	Parameter Lock	Define whether the parameter is locked in running or stopped state in case of misoperation	
	MF.K Key	Programmable: Command channel switching / forward rotation and reverse rotation / JOG function selection / menu mode switching	
Application Environment	Operation Place	Indoor, free from direct sunlight, no dust, no corrosive gas, no combustible gas, no oil smoke, no vapor, no drip or salt.	
	Altitude	Lower than 1000m. Service in derated capacity when above 10C0m. Derate 1% capacity every 100m increase in height.	
	Ambient Temperature	-10℃~+40℃,A33Service in derated capacity when temperature higher than 40℃. Derate 1% capacity every 1℃ increase in temperature.And the maximum environmenta temperature is 50 ℃.	
	Humidity	≤ 95%RH, no water condensatainon	
	Vibration	< 5.9m/s² (0.6G)	
	Storage Temperature	-25℃ ~ +60℃	

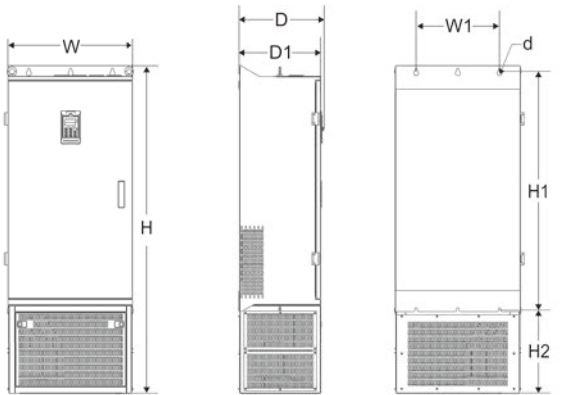
Specification Model	Power	Power Capacity	Input Current	Output Current	Adapted Motor	
	kW	kVA	A	A	kW	HP
Single phase input 220V and three-phase output 0-220V						
VB-2SR75GB	0.75	1.5	8.2	4.5	0.75	1
VB-2S1R5GB	1.5	3	14	7	1.5	2
VB-2S2R2GB	2.2	4	23	9.6	2.2	3
Three phase input 220V and three-phase output 0-220V						
VB-2TR75GB	0.75	1.5	5	3.8	0.75	1
VB-2T1R5GB	1.5	3	5.8	5.1	1.5	2
VB-2T2R2GB	2.2	4	10.5	9	2.2	3
VB-2T004GB	4	5.9	14.6	13	4	5.5
VB-2T5R5GB	5.5	8.9	26	25	5.5	7.5
VB-2T7R5GB	7.5	11	35	32	7.5	10
VB-2T011GB	11	17	46.5	45	11	15
VB-2T015G	15	21	62	60	15	20
Three phase input 380V and three-phase output 0-380V						
VB-4TR75GB	0.75	1.5	3.4	2.5	0.75	1
VB-4T1R5GB	1.5	3	5	3.8	1.5	2
VB-4T2R2GB	2.2	4	5.8	5.1	2.2	3
VB-4T004GB/5R5PB	4/5.5	5.9/8.9	10.5/14.6	9/13	4/5.5	5.5/7.5
VB-4T5R5GB/7R5PB	5.5/7.5	8.9/11	14.6/20.5	13/17	5.5/7.5	7.5/10
VB-4T7R5GB	7.5	11	20.5	17	7.5	10
VB-4T011GB/015PB	11/15	17/21	26/35	25/32	11/15	15/20
VB-4T015GB/018R5PB	15/18.5	21/24	35/38.5	32/37	15/18.5	20/25
VB-4T018R5GB/022PB	18.5/22	24/30	38.5/46	37/45	18.5/22	25/30
VB-4T022GB/030PB	22/30	30/40	46.5/62	45/60	22/30	30/40
VB-4T030G/037P	30/37	40/57	62/76	60/75	30/37	40/50
VB-4T037G/045P	37/45	57/69	76/92	75/91	37/45	50/60
VB-4T045G/055P	45/55	69/85	92/113	91/110	45/55	60/70
VB-4T055G/075P	55/75	85/114	113/157	112/150	55/75	70/100
VB-4T075G/093P	75/93	114/134	157/180	150/170	75/93	100/125
VB-4T093G/110P	93/110	134/160	180/214	170/210	93/110	125/150
VB-4T110G/132P	110/132	160/192	214/256	210/253	110/132	150/180
VB-4T132G/160P	132/160	192/231	256/307	253/304	132/160	180/220
VB-4T160G/185P	160/185	231/245	307/345	304/340	160/185	220/250
VB-4T185G/200P	185/200	245/260	345/385	340/377	185/220	250/275
VB-4T200G/220P	200/220	260/280	385/430	377/426	200/220	275/300
VB-4T220G/250P	220/250	280/355	430/468	426/465	220/250	300/340
VB-4T250G/280P	250/280	355/396	468/525	465/520	250/280	340/380
VB-4T280G/315P	280/315	396/445	525/590	520/585	280/315	380/430
VB-4T315G/355P	315/355	445/500	590/665	585/650	315/355	430/480
VB-4T355G/400P	355/400	500/565	665/785	650/725	355/400	480/545
VB-4T400G	400	565	785	725	400	545



Model	Outline size				Installation dimension		Opening size
	H	W	D	H1	H1	W1	d
VB-2SR75GB	187	88	138	130	177	73	5
VB-2S1R5GB							
VB-2S2R2GB							
VB-2TR75GB							
VB-2T1R5GB							
VB-4TR75GB							
VB-4T1R5GB	207	100	147	139	197	85	5
VB-4T2R2GB							
VB-2T2R2GB							
VB-4T004GB/5R5PB	247	130	167	159	237	113	5
VB-2T004GB							
VB-4T5R5GB/7R5PB							
VB-4T7R5GB							



Model	Outline size				Installation dimension		Opening size
	H	W	D	H1	H1	W1	d
VB-2T5R5GB	348	182	211	196	331	156	6
VB-2T7R5GB							
VB-4T011GB/015PB							
VB-4T015GB/018R5PB							
VB-2T011GB	373	220	205	190	356	156	6
VB-4T018R5GB/022PB							
VB-4T022GB/030PB							
VB-2T015G	435	256	222	208	419	170	6
VB-4T030G/037P							
VB-4T037G/045P							
VB-4T045G/055P	543	310	280	265	523	245	10
VB-4T055G/075P							
VB-4T075G/093P							
VB-4T093G/110P	580	358	328	314	560	270	10
VB-4T110G/132P							



Note: H2 is the base height, the 132-185kW base is not standard, and the 200-400KW base is standard.

Model	Outline size					Installation dimension		Opening size
	H	H2	W	D	D1	H1	W1	d
VB-4T132G/160P	1199	350	502	355	342	842	320	10
VB-4T160G/185P								
VB-4T185G/200P								
VB-4T200G/220P	1570	426	600	408	398	1147	400	12
VB-4T220G/250P								
VB-4T250G/280P								
VB-4T280G/315P								
VB-4T315G/355P	1696	426	800	408	398	1266	520	12
VB-4T355G/400P								
VB-4T400G								

VM

Economical Frequency Converter



Single-phase 220V: 0.75~2.2kW
Three-phase 380V: 0.75~7.5kW



Compact in size



Better protection function



Professional motor drive
Superior performance



Simple installation
Convenient speed regulation



Compatible with synchronous
Motor & asynchronous motor



The product is safer to use

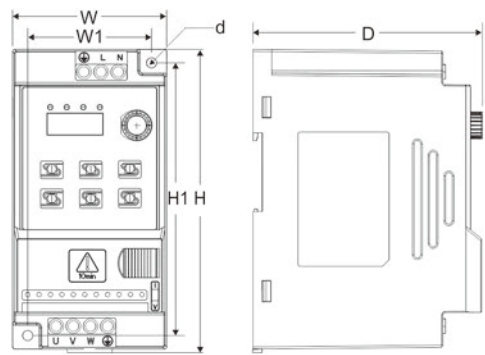
Specification Parameter

Item		Description
Control characteristic	Control mode	V/F control
	Output frequency range	0~1000Hz
	Starting torque	0.5Hz/130%
	Carrier frequency	0.6~15.0kHz
	Overload capacity	150% rated current 60s, 180% rated current 1s
	Torque lift	Automatic torque lift/manual torque lift 0.1 ~ 30.0%
I/O terminals	Analog input	1 way
	Digital input	4 way
	Analog output	1 way
	Relay output	2.2kW (including) models below 1 normal open; For 4kW or more models, 1 channel is normally open and 1 channel is normally closed
	RS485 communication terminal	1 Integrated in the RJ45 cable port
	10V power terminal	1 way
Basic functions	24V power terminal	1 way
	Run command channel	Three channels: set operation panel, control terminal, and RS485 communication control, which can be switched in various ways
	Frequency source	Digital set, panel potentiometer set, analog voltage set, analog current set, RS485 communication set, PID control set, switchable by many ways
	DC braking function	DC braking frequency: 0-50Hz, braking time: 0-60s Braking action current value: 0-150%
	V/F curve	Linear; 1.1-1.9 power; Square type; Customize V/F curves
	Simple PLC, multi-speed control	Up to 15 speed to achieve simple PLC operation
	Integrated PID	It is convenient to realize process control closed-loop control system
	Protection function	Input/output phase loss protection, overcurrent protection, overvoltage protection, undervoltage protection, overheat protection, overload protection, power-on short circuit detection etc
	LED display	5-bit LED display
	Parameter locking function	The parameter read-only function can be set to prevent misoperations
Application environment	Automatic voltage adjustment AVR function	When the grid voltage changes, the output voltage can be kept constant automatically
	Operation place	Indoor, free from direct sunlight, no dust, no corrosive gas, no combustible gas, no oil mist, no water mist, no drip or salt, etc.
	Altitude	Lower than 1000m. Service in derated capacity when above 1000m. Derate 1% capacity every 100m increase in height.
	Ambient temperature	-10 °C to +50 °C (If the ambient temperature is 40°C to 50 °C, please reduce the amount to use)
	Humidity	≤ 95%RH, no water condensation
	Vibration	< 5.9m/s ² (0.6G)
	Storage temperature	-25°C ~ 60°C
	Protection class	IP20

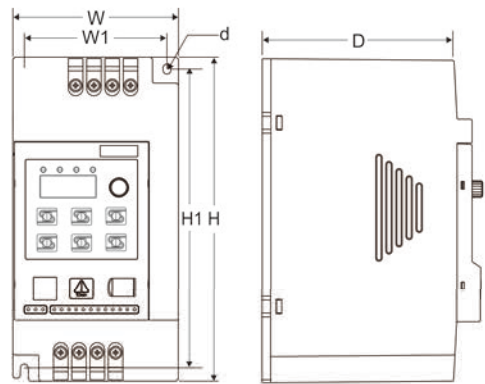
SELECTION GUIDE

Model	Rated Power	Power capacity	Input current	Output current	Motor G/P	
	kW	kVA	A	A	kW	HP
Single 220V input three-phase 0-220V output						
VM-2SR75	0.75	1.5	8.2	4	0.75	1
VM-2S1R5	1.5	3	14	7	1.5	2
VM-2S2R2	2.2	4	23	9.6	2.2	3
Three 380V output three-phase0-380V output						
VM-4TR75	0.75	1.5	3.4	2.5	0.75	1
VM-4T1R5	1.5	3	5	3.8	1.5	2
VM-4T2R2	2.2	4	5.8	5.1	2.2	3
VM-4T004	4	5.9	10.5	9	4	5.5
VM-4T5R5	5.5	8.9	14.6	13	5.5	7.5
VM-4T7R5	7.5	11	20	17□	7.5	10

DIMENSION (UNIT: MM)



Model	Outline size			Installation dimension		Opening size
	H	W	D	H1	W1	d
VM-2SR75	142	72	116	130	59	5
VM-2S1R5						
VM-2S2R2						
VM-4TR75						
VM-4T1R5						
VM-4T2R2						



Model	Outline size			Installation dimension		Opening size
	H	W	D	H1	W1	d
VM-4T004	196	95	132	179	79	5.5
VM-4T5R5	225	115	154	208	99	5.5
VM-4T7R5						

VM Application

VM Series Inverter could be used in Packaging Machinery, Wood Machinery, Food Machinery, Conveying Machinery, Printing Machinery, Fan, Small Water Pump and so on.

